

Velocity Fluctuation and Cellular Structure of Near-Limit Detonations in Rough Tubes

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Abstract

Detonation limits are characterized by a decrease in the propagation velocity, cellular structures
to lower unstable modes and an increase in the velocity fluctuation of the detonation. The
increase in the average velocity deficit as the limits are approached is not a sensitive change

57 since the failure of the detonation can occur at a relatively small velocity deficit of the order of
58 20%. A more sensitive indication of the onset of detonation limits is the lowering of the
59 unstable mode (i.e., towards single-headed spin) and the large longitudinal fluctuation of the
60 detonation velocity. In this paper, recent results are reported for the aforementioned near-limit
61 detonation characteristics for a number of detonable mixtures and tube diameters for both
62 smooth and rough tubes. Mixtures include H_2 , C_2H_2 , C_3H_8 , CH_4 fuels with both O_2 or N_2O as
63 oxidizers. Tube diameters were 25.4 mm, 38.1 mm, 50.8 mm and 76.2 mm. To investigate the
64 effect of wall roughness on the limits phenomena in tubes, wire spirals with different diameters
65 were inserted into the different diameter test tubes. Regularly spaced photodiodes (IF-950C)
66 along the tube were used for velocity measurements and smoked mylar foils were inserted into
67 the tube for the measurement of the cellular structure. Results confirm that the cellular structure
68 evolution towards the lower unstable modes follows well the observed increase in velocity
69 fluctuation; the subsequent detonation failure defined by the absence of cells occurs also at
70 high-velocity fluctuation and an abrupt increase in the average velocity deficit.

71 **Keywords:** Detonation limits; Wall roughness; Velocity deficits; Velocity fluctuation; Smoked
72 foils; Cellular Structure

73

74 **1 Introduction**

75 Near-limit behavior of detonation has been studied especially in recent years due to increasing
76 interests in the detonation-based propulsion concept, e.g., [1-3]. Detonation limits
77 are defined as the conditions outside of which self-sustained propagation of detonation wave
78 is not possible [4]. In general, detonation limits can be brought about by too lean or too rich a
79 mixture composition and an increase in the concentration of an inert diluent. At these limiting
80 fuel-air equivalence ratios and dilutions, the performance of an air-breathing detonation-based
81 engine such as pulse detonation engine PDE can be significantly affected by the near-limit
82 behavior of detonation. Alternatively, detonation limits could also be reached and investigated
83 by the decrease in initial pressure for a mixture of a given composition or the change of

84 boundary conditions in a given geometry, e.g., near-limit behavior of detonations in narrow
85 channels of rotating detonation engines RDEs and PDE pre-detonator tubes. Fundamentally,
86 limits phenomena provide a good setting as well to investigate the failure and propagation
87 mechanism of detonation waves [4].

88 Substantial studies have been carried in recent decades to investigate the steady velocity
89 deficits near the limits, e.g., [5-15]. In addition, a spectrum of instability phenomena near limits
90 have been revealed by a number of investigations [16-27]. Despite extensive studies on
91 detonation limits, the failure mechanism remains obscure. In fact, to explore in detail the near-
92 limit detonation propagation behavior and subsequently the failure, one must investigate the
93 instability of the front as the limits are approached. This study is put forward a good way to
94 describe the near-limit behavior of detonation waves.

95 Generally speaking, when the limits occur, the detonation velocity fluctuation increases and
96 the unstable cellular structure is driven to lower unstable modes, i.e., from multi-headed to
97 single-headed spinning detonations. It is also observed that either for smooth or rough tubes,
98 the fluctuation of the detonation velocity is rather small far away from the limits but increases
99 as the initial pressure is reduced towards the limits. It thus appears that the velocity fluctuation
100 would be an interesting measure of the ability for self-sustained propagation of the detonation
101 in both smooth and rough tubes.

102 Another crucial phenomenon in photographic observations can be obtained by smoked foils.
103 Smoked foils could be inserted from the end of the test tube to register the cellular detonation
104 structure near or well within the detonation limits. Smoked foil diagnostics could indicate that
105 the detonation structure goes towards lower unstable mode: from multi-headed to single-
106 headed at the limits. Since single-headed spinning detonation corresponds to the limiting

107 structure of a self-sustained detonation, any absence of cellular feature at the detonation front
108 could provide a better indication of the detonation failure.

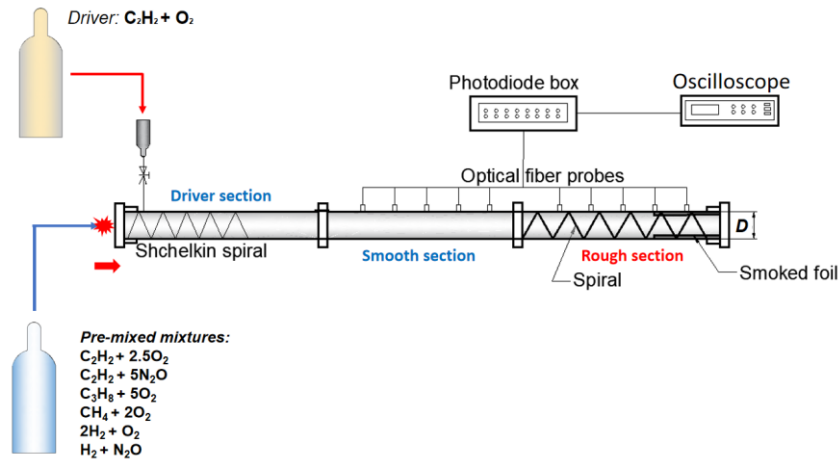
109 In the present paper, extensive information on both the velocity fluctuation and cellular
110 structure as the detonation limits are approached in both smooth and rough walled tubes are
111 reported. In contrast to many previous studies using repeated orifice plate obstacles [28-36]
112 where the dimensions of the orifice diameter and spacing are of the order of the tube diameter
113 itself, the wall roughness was introduced here by using different spiral inserts whose dimension
114 is small as compared to the tube diameter. In this way, unlike in orifice plates-filled tubes where
115 the diffraction of the detonation through the orifice and reflections from the orifice plate and
116 the tube wall of the diffracted front play major roles in the failure and ignition as the detonation
117 propagates past the obstacles, the effect of the wall roughness generated by small helical spirals
118 creates only small perturbations on the detonation and the flow field associated with the
119 detonation front. The use of rough walled tubes is motivated by recent studies showing the wall
120 roughness has a strong influence either on the propagation velocity fluctuation and the cellular
121 structure of the detonation wave near the limits [37-43]. A variety of explosive mixtures with
122 different detonation sensitivity, tube diameter as well as spiral geometric parameters in rough
123 walled tubes were considered.

124 **2 Experimental Details**

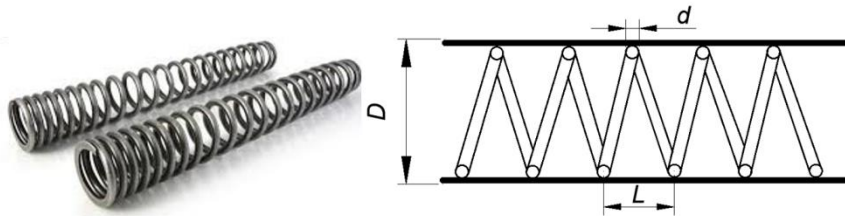
125 Figure 1 describes the experimental apparatus used in this study. It consists of two sections:
126 driver and test sections. The driver section has a diameter $D = 25.4$ mm, and the test section
127 has either $D = 25.4$ mm, 38.1 mm, 50.8 mm, or 76.2 mm. A Shchelkin spiral was inserted in
128 the driver section to promote the initial detonation formation. A variety of pre-mixed mixtures,
129 i.e., $H_2 + N_2O$, $C_2H_2 + 5N_2O$, $C_2H_2 + 2.5O_2$, $C_3H_8 + 5O_2$, $2H_2 + O_2$ and $CH_4 + 2O_2$ were tested.
130 Gaseous detonation dynamics, including initiation and propagation limits, are known to be

131 affected by the inherent instability of the detonation structure. The mixtures tested in this work
132 are commonly used in laboratory-scale studies and considered in the literature. These non-
133 diluted mixtures are typically referred to as unstable mixtures, in which the cellular detonation
134 structures are irregular. The use of these different fuels and oxidizers provides some variation
135 in the detonation instability (or slight difference of cellular pattern irregularity) and allows us
136 to observe if there is any hidden effect of the chemistry on the near-limit behavior of detonation.
137 The sensitivity of these mixtures is varied by changing the initial pressure in the range from
138 0.5 kPa to 30 kPa.

139 To generate wall roughness, 1.5-m long spirals with a wire diameter of 1 mm, 2 mm, 3 mm
140 were used for the 25.4-mm-diameter tube; 1.5 mm, 3 mm, 5 mm, 6.5 mm for the 38.1-mm-
141 diameter tube, 1.5 mm, 3 mm, 6.2 mm and 9 mm for the 50.8-mm-diameter tube; and finally,
142 9 mm and 11 mm for the 76.2-mm-diameter tube. In all cases, the pitch of the spring is double
143 the wire diameter of each spring. Figure 1(b) provides further details on all the spirals used in
144 the experiments and the tested mixtures in different tube sizes are summarized in Table 1. In
145 few cases, e.g., for the less sensitive mixtures such as $2\text{H}_2 + \text{O}_2$ or mixtures at very low initial
146 pressure, a small amount of more sensitive $\text{C}_2\text{H}_2 + \text{O}_2$ mixture was injected into the driver
147 section for the detonation initiation. Optical fibers terminating at a photodiode (IF-950C) were
148 spaced at regular intervals along the tube for velocity measurements. From the time-of-arrival
149 data, the detonation trajectory is obtained from which the propagation velocity can be
150 determined. Standard smoked foil technique using soot mylar foils inserted into the tube was
151 employed to observe the evolution of the detonation cellular structure. At least three repeated
152 experiments at the same condition were carried out to ensure the repeatability of the
153 measurement results.



(a)



$D = 25.4 \text{ mm}$
 $d = 1 \text{ mm}, 2 \text{ mm}, 3 \text{ mm}$

$D = 50.8 \text{ mm}$
 $d = 1.5 \text{ mm}, 3 \text{ mm}, 6.2 \text{ mm}, 9 \text{ mm}$

$D = 38.1 \text{ mm}$
 $d = 1.5 \text{ mm}, 3 \text{ mm}, 5 \text{ mm}, 6.5 \text{ mm}$

$D = 76.2 \text{ mm}$
 $d = 9 \text{ mm}, 11 \text{ mm}$

(b)

Figure 1. Sketch of the experimental apparatus (a) and spiral parameters (b) [42]

Table 1 The experimental conditions

Tube diameter \ Mixture	25.4 mm	38.1 mm	50.8 mm	76.2 mm
$C_2H_2+2.5O_2$	✓	✓	✓	✓
$C_2H_2+5N_2O$		✓	✓	

CH ₄ +2O ₂		✓	✓	
C ₃ H ₈ +5O ₂		✓		
2H ₂ +O ₂		✓	✓	
H ₂ +N ₂ O	✓	✓	✓	✓

2 Results and Discussion

From Fay's [44] theory, a theoretical model could be formulated to predict the velocity deficit of the detonation wave while approaching the limits in small tubes, see Eq. (1).

$$\frac{\Delta V}{V_{CJ}} = \frac{V_{CJ} - v}{V_{CJ}} \quad (1)$$

It is a classical analysis based on the flow divergence to estimate the velocity deficit. In detail, the velocity deficit is due to the boundary layer growth on the tube wall producing a uniform flow divergence throughout the detonation front. From the quasi-steady Zel'dovich-von Neumann-Döring (ZND) model, this flow divergence causes less energy to be released in the reaction zone before the sonic state is attained, under-driving the detonation wave and causing wave propagation at a decreased velocity. The model is well described in the original paper by Fay [44] and many other recent papers on detonation limits, e.g., [45, 46], as well as in Lee's monograph on the detonation phenomenon [4]. In short, based on the one-dimensional ZND structure, Eq. (1) can be written as follows:

$$\frac{\Delta V}{V_{CJ}} = 1 - \left[\frac{(1-v)^2}{(1-v)^2 + \gamma_1^2 (2v - v^2)} \right] \quad (2)$$

ΔV is the detonation velocity deficit, V_{CJ} is the theoretical Chapman-Jouguet CJ detonation velocity, v is the actual detonation velocity. γ_1 denotes the specific heat ratio of a given mixture obtained from thermodynamic calculation. The actual velocity can also be related by:

$$v = \frac{\varepsilon}{(1+\gamma_1)(1+\varepsilon)} \quad (3)$$

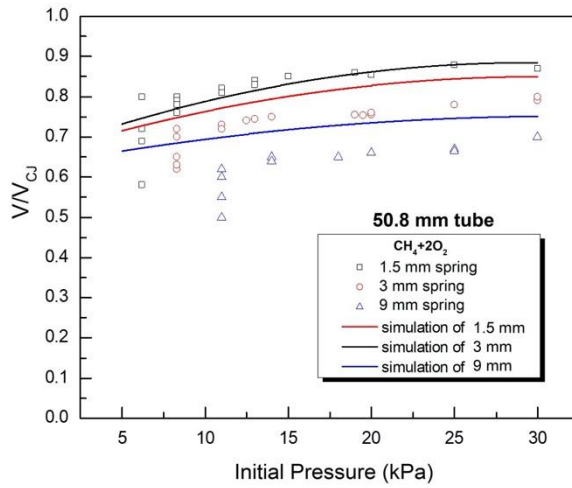
180 where ε represents the area divergence. It is determined by the boundary layer displacement
181 thickness δ^* and the inner diameter D of the circular tube as follows:

$$182 \quad \varepsilon = \frac{A_1}{A_0} - 1 = \frac{\pi\left(\frac{D}{2} + \delta^*\right)^2}{\pi\left(\frac{D}{2}\right)^2} - 1 \approx \frac{4\delta^*}{D} \quad (4)$$

$$183 \quad \delta^* = 0.221^{0.8} \left(\frac{\mu_e}{\rho_0 V_0} \right)^{0.2} \quad (5)$$

184 where l refers to the reaction zone thickness (in mm). and μ_e (in Pa·s), V_0 (in m/s), and ρ_0
185 (in $\text{kg}\cdot\text{m}^{-3}$) represent the viscosity, detonation velocity, and initial density of the pre-reaction
186 mixture, respectively. To estimate the reaction zone thickness, l , Lee [4] suggested that it can
187 be considered to be roughly equal to the detonation cell length. The latter can be correlated
188 with the ZND induction zone length using an empirical formula. Another approach is also
189 proposed by Zhang [46], on the basis of the work of Crane et al. [47] for the reaction zone
190 thickness approximation, including both the induction zone length (Δ_I) and the exothermic
191 length (Δ_R). For simplicity, we use Lee's method for approximating l and the cell size is
192 estimated using the linear relationship with the steady ZND induction length obtained from the
193 CHEMKIN-II package [48].

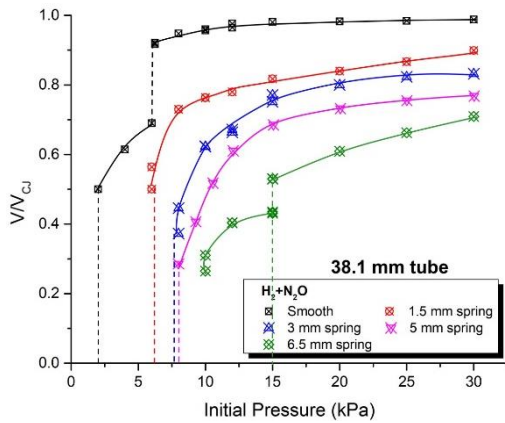
194 Here, results from Fay's model are compared with the present experimental data as a cross-
195 check. As an example, Fig. 2 shows the normalized velocity of $\text{CH}_4 + 2\text{O}_2$ in roughness tubes
196 with diameters $D = 50.8$ mm obtained from the experiment and theoretical prediction. The
197 maximum difference is found to be under 15%. This comparison provides indirectly a level of
198 credibility of the experimental data.



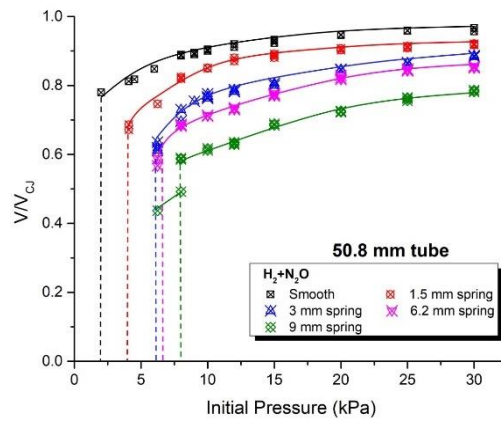
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200 **Figure 2.** Comparison of the normalized velocity of $\text{CH}_4 + 2\text{O}_2$ between experiments and
 201 theoretical prediction in the $D = 50.8$ mm tube.

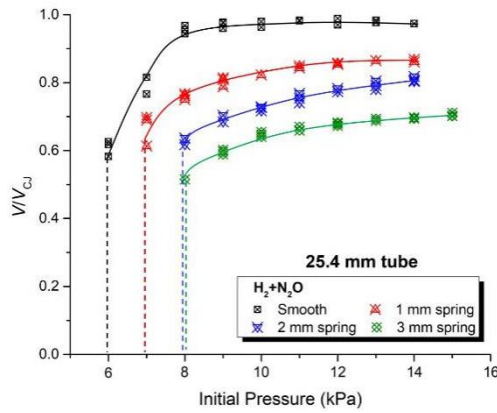
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(a)



(b)

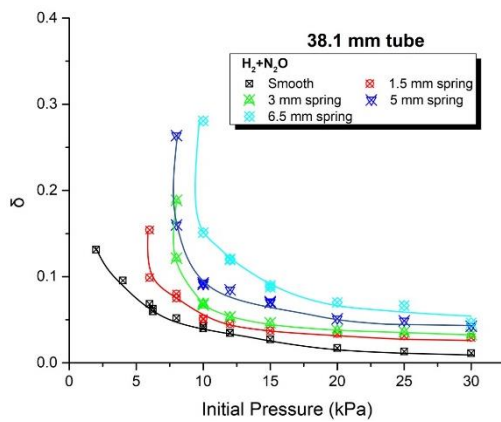


(c)

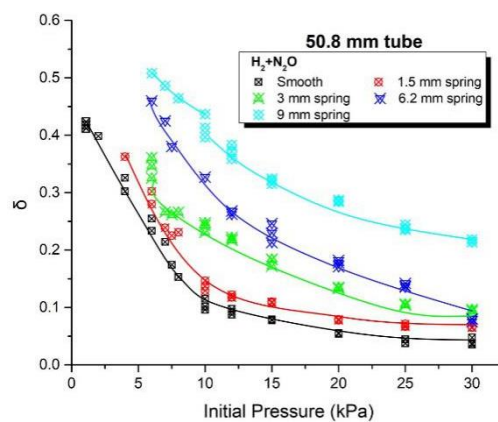
Figure 3. The normalized velocity of H₂ + N₂O in both smooth and roughness tubes with different diameters D .

Sample results for the variation of the average detonation velocity with decreasing initial pressures gradually towards the limits are shown in Fig. 3 for H₂ + N₂O in both smooth and rough tubes with either 25.4 mm, 38.1 mm, or 50.8 mm diameter. The average velocity was determined from the slope of the wave trajectory in the $x-t$ plots using the time-of-arrival measurement by the photodiodes [42]. At least three shots (and particularly more near the limiting pressure) were performed for each condition to ensure the reproducibility of the results. Again, for a smooth tube, far from the limits, the normalized velocity is close to the CJ value and thus, the velocity deficits are small. As the initial pressure decreases towards the limits the detonation velocity decreases progressively until the onset of the limits where the velocity drops abruptly. The abrupt velocity drop indicates that a robust detonation propagating at a steady high velocity cannot be sustained and the rapid decoupling of the leading shock front with the reaction zone causes the wave to decay and fail. The minimum average velocity seldom drops below 80% of the CJ value. Meanwhile, a generally similar phenomenon was recorded in the rough tubes as the limits are approached. However, for rough walled tubes, the velocity deficit increases with increasing roughness (generated by larger wire diameter spirals). The limits defined by the velocity drop also occur at higher initial pressure with increasing roughness. This indicates that the roughness in turn narrows the detonation limits. In some conditions, past the limits, the wave could decay to a deflagration with a relatively low average velocity as small as $0.40 V_{CJ}$. A second velocity drop occurs when these high-speed deflagration waves cannot be sustained or fail. As discussed in [42], these low-velocity combustion waves cannot be considered as a detonation due to the absence of cellular structures irrespective of its velocity.

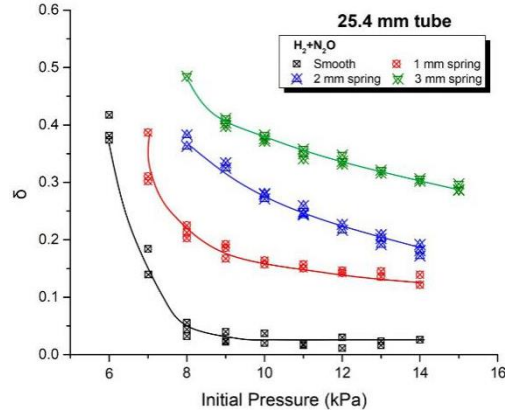
228 Following Manson et al. [49], the velocity fluctuation is defined as $\delta = |V_1 - V_m|/V_m$ where
 229 V_1 is the local detonation velocity and V_m is the average velocity over the length of propagation
 230 of the detonation along the tube. In the present study, the velocity fluctuation of the leading
 231 wave front from the velocity measurement using the photo-probes is also determined. Although
 232 not all the compression waves or flow structure behind the front are measured, the velocity
 233 fluctuations of the propagating wave front can still provide a good description of the near-limit
 234 propagation behavior of the detonation and onset of limits. The velocity fluctuation δ describes
 235 at least the first-order behavior of the detonation when it approaches the limits. As argued in
 236 Manson et al. [49], the increase in the wave front velocity fluctuation provides some instability
 237 parameter indicating the loss of robustness of the cellular detonation when it approaches the
 238 limit. Hence, there is merit to look at the fluctuating nature of the propagating front despite the
 239 fact that a range of pressure waves activities may be present behind it.



(a)



(b)

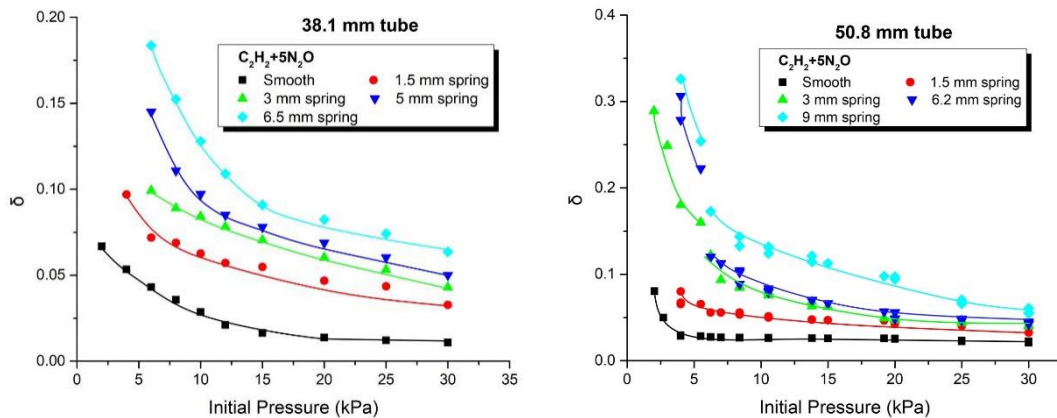


(c)

240 **Figure 4** The velocity fluctuation of detonation of $H_2 + N_2O$ in both smooth and roughness
 241 tubes with different diameters D .

242

243 With the increase of the roughness as the initial pressure decreases, the fluctuation of the
 244 detonation velocity δ shows an increase, and the local value of detonation velocity can be as
 245 low as about $0.4 V_{CJ}$ near the limit, no matter what the tube diameter is. Figure 4 shows the
 246 variations of the maximum velocity fluctuation δ for the mixtures $H_2 + N_2O$ with initial
 247 pressures, which correspond to the results of Fig. 3. It can be observed that the velocity
 248 fluctuation is small far from the limits but increases rapidly as the limits are approached, as
 249 higher as about 0.4. This indicates that the longitudinal propagation of the detonation is very
 250 unstable as the limits are approached.

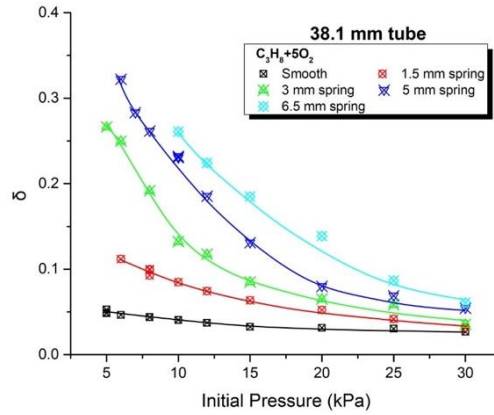


(a)

(b)

251 **Figure 5** The velocity fluctuation of detonation of $C_2H_2 + 5N_2O$ in both smooth and
 252 roughness tubes with different diameters D .

253



254

255 **Figure 6** The velocity fluctuation of detonation of $C_3H_8 + 5O_2$ in both smooth and roughness
 256 tubes with $D= 38.1$ mm.

257

258

259 Similarly, Figs. 5 and 6 display velocity fluctuation results for the mixtures of $C_2H_2 + 5N_2O$
 260 and $C_3H_8 + 5O_2$, respectively. Again, for these two mixtures, at high initial pressure far from
 261 the limits only small velocity fluctuation (possibly due to the intrinsic instability and the
 262 presence of wall roughness) were recorded regardless of smooth or rough walled tubes. As the
 263 initial pressure gradually reduces to approach the limits, the velocity fluctuation rises again
 264 rapidly and the fluctuation value also increases with increasing roughness. For conditions
 265 typically with a high level of wall roughness, where a high-speed deflagration is sustained past
 266 the detonation limits, a second branch with even higher δ can be seen, see Fig. 5 (b).

267 By analyzing the smoked foils records, the evolution of cellular detonations can be
 268 observed as limits are approached. When the initial pressure is reduced towards the limits, it is
 269 well observed that the cellular detonation structures can be seen to decrease to the lower

270 unstable mode in both the smooth and the rough tubes. The detonation failure can be signified
271 by the absence of any cellular detonation structure. Our recent study also confirms that the
272 disappearance of cellular detonation pattern corresponds also the significant increase of
273 velocity deficit as shown in Fig. 3 [42]. All results indicate that when the wall roughness of the
274 tube is considered, the detonation wave is affected significantly to various degrees. Therefore,
275 the influence of wall roughness is mainly analyzed below. Figure 7 shows some smoked foils
276 results for $2\text{H}_2 + \text{O}_2$ detonation propagation under the effect of wall roughness. As tube wall
277 roughness increases, the cellular structure evolves towards the lowest unstable mode, i.e.,
278 single head spin, at higher initial pressure. In other words, again, wall roughness tends to
279 narrow the detonation limits. Generally, the roughness induces losses resulting in the velocity
280 deficit and creates perturbation on the detonation flow field. When the conditions are far from
281 the limits, the intrinsic unstable cellular structure of the detonation is quite robust and retains
282 its global dynamic characteristics. However, when the limits are approached, the unstable mode
283 changes toward the lowest fundamental mode and begins to lose its robustness, becoming more
284 sensitive to perturbations. Hence, due to the additional losses and flow perturbations, the
285 roughness tends to drive the detonation to lower unstable modes and to fail earlier at higher
286 critical pressure.



$P_0 = 8 \text{ kPa}$, 1.5 mm spring



$P_0 = 9.8 \text{ kPa}$, 3 mm spring



$P_0 = 11$ kPa, 6.2 mm spring



$P_0 = 14$ kPa, 9 mm spring

287

288 **Figure 7** Single-headed cellular structures of $2\text{H}_2 + \text{O}_2$ in the $D = 50.8$ mm rough tube

289

290 Next, it is of interest to directly compare also the cellular structure obtained from the
291 smoked foils results with the fluctuation of the detonation velocity δ . Figure 8 shows from the
292 soot foils the cellular detonation structures for $\text{C}_2\text{H}_2 + 2.5\text{O}_2$ in the 25.4-mm-diameter and 76.2-
293 mm-diameter smooth and rough tubes that could manifest as the initial pressure is reduced
294 towards the corresponding limits.

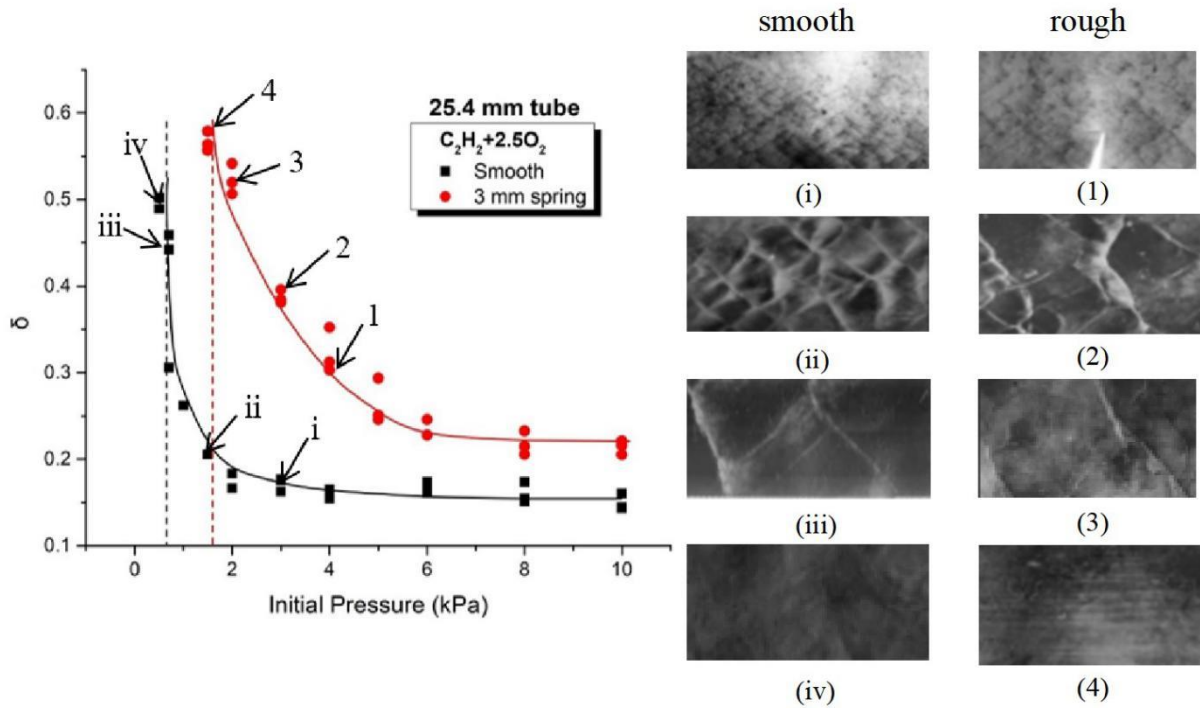
295 In Fig. 8(a) showing the results for the 25.4-mm-diameter tube, the four points (**i** to **iv**) on
296 the velocity fluctuation plot indicates the different initial pressure values where the smoked
297 foils are simultaneously obtained in the smooth tube. These correspond to: **i**) $P_0 = 3$ kPa where
298 a multi-headed cellular detonation is observed with relatively small velocity fluctuation $\delta =$
299 0.18 ; **ii**) $P_0 = 1.5$ kPa, at which a multi-headed cellular structure is still maintained but with
300 larger cell size, and the detonation fluctuation increases to $\delta = 0.21$; **iii**) $P_0 = 0.7$ kPa where the
301 single-headed spin structure is attained and the detonation approaches the limit with a large
302 fluctuation $\delta = 0.45$; and finally, **iv**) $P_0 = 0.5$ kPa, the detonation fails and the cellular structure
303 vanishes completely with the value of velocity fluctuation increased to $\delta = 0.5$. Equivalently,
304 four smoked foils obtained from the experiments with a 3 mm spring introduced in the tube, as
305 a simulation of a rough wall, are also shown in Fig. 8(a). The initial pressures for these smoked

306 foils are labeled **(1)** to **(4)**. Similar cellular structure evolution and velocity fluctuation trend
307 can be seen, but carried out at higher initial pressures.

308 Similarly, in Fig. 8 (b) showing the results for the $C_2H_2 + 2.5O_2$ in the 76.2-mm-diameter
309 tube, the selected initial pressure values for each smoked foil in smooth tubes are: **i)** $P_0 = 4$ kPa,
310 **ii)** $P_0 = 1.5$ kPa; **iii)** $P_0 = 0.7$ kPa; and **iv)** $P_0 = 0.5$ kPa. In this decreasing order of initial pressure,
311 the cellular pattern changes from the multi-headed structure (**i, ii**) to single-head spin (**iii**) and
312 then failure (**iv**), respectively. The velocity fluctuation before failure increases again to
313 approximately $\delta \sim 0.5$. For the rough tube case with a 11 mm spring, the initial pressure points
314 are: **1)** $P_0 = 3$ kPa; **2)** $P_0 = 1.2$ kPa; and **3)** $P_0 = 1$ kPa. All trends are similar to the smooth tube
315 result but the limit conditions come up to higher initial pressure and also the detonation is
316 driven to the lowest unstable mode at a higher initial pressure value.

317 In short, Fig. 8 demonstrates notably that the cellular detonation structure goes towards
318 lower unstable modes in both smooth and rough tubes. The cellular pattern evolution follows
319 well the velocity fluctuation trend, where the cellular detonation changes from multi-headed to
320 single-head spin, and eventually to failure devoid of cellular structures occurs at increasing δ .
321 Either the change of roughness or the diameter of the tube will effect the same change of
322 cellular structure toward low modes: from multi-headed to single-headed.

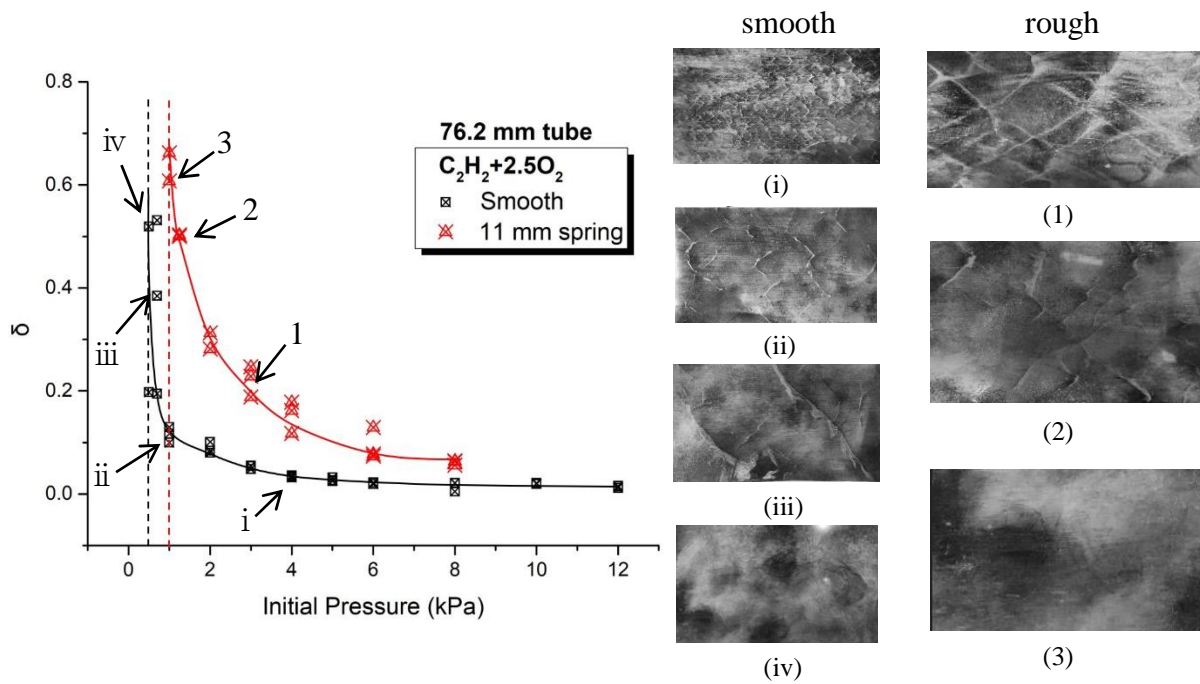
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(a)



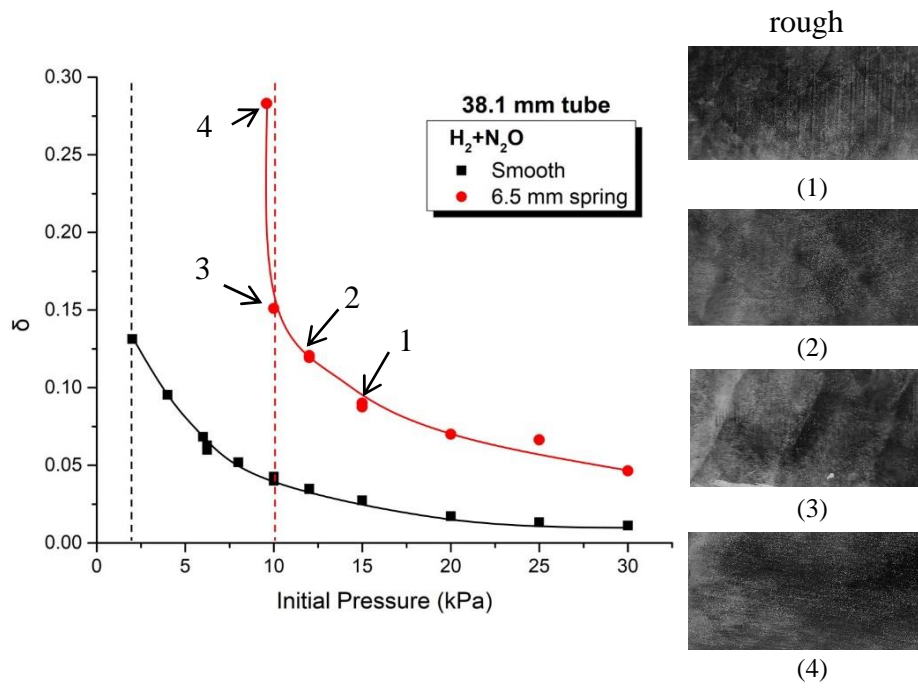
326

327

(b)

328 **Figure 8** Smoked foils and the velocity fluctuation for $C_2H_2 + 2.5O_2$ with the smooth tube
 329 and the rough tube in (a) 25.4-mm-diameter; and (b) 76.2-mm-diameter.

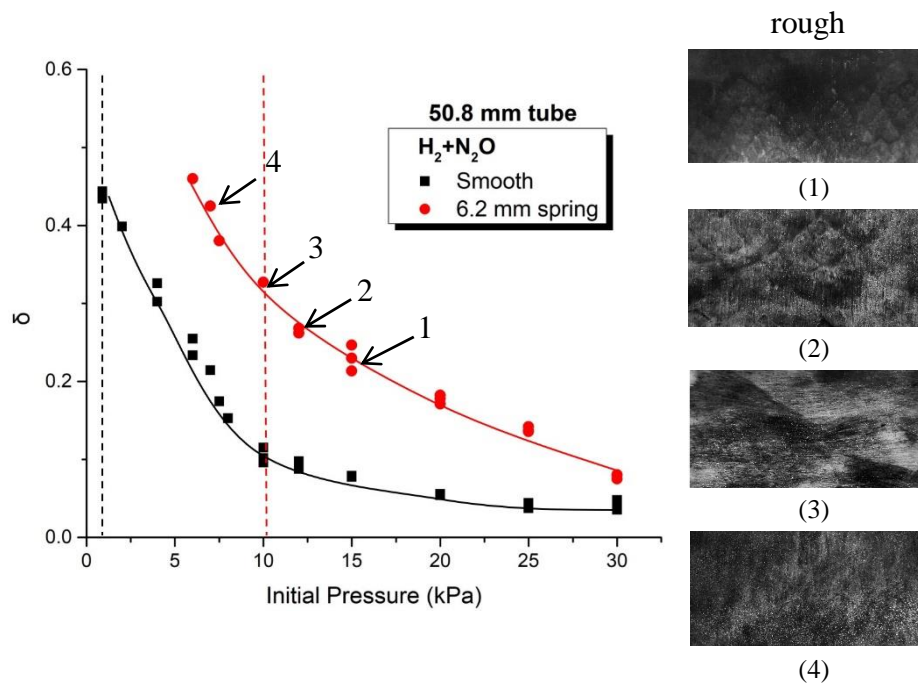
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331

332

(a)



333

334

(b)

335 **Figure 9** Smoked foils and the velocity fluctuation for $H_2 + N_2O$ with the rough tube in (a)
336 38.1-mm-diameter; and (b) 50.8-mm-diameter.

337

338

339 For completeness, additional smoked foils records of the different mixtures $H_2 + N_2O$,
340 $C_2H_2 + 5N_2O$ and $C_3H_8 + 5O_2$ are provided together with the corresponding velocity fluctuation
341 curves in Figs. 9 to 11. Again, comparing the results between the smooth and rough walled
342 tubes shows that the abrupt increase in velocity fluctuation occurs at higher limiting initial
343 pressure for increasing tube wall roughness. Similar to Fig. 8, the single head spin and
344 subsequently the detonation failure follows the increasing trend in the velocity fluctuation.

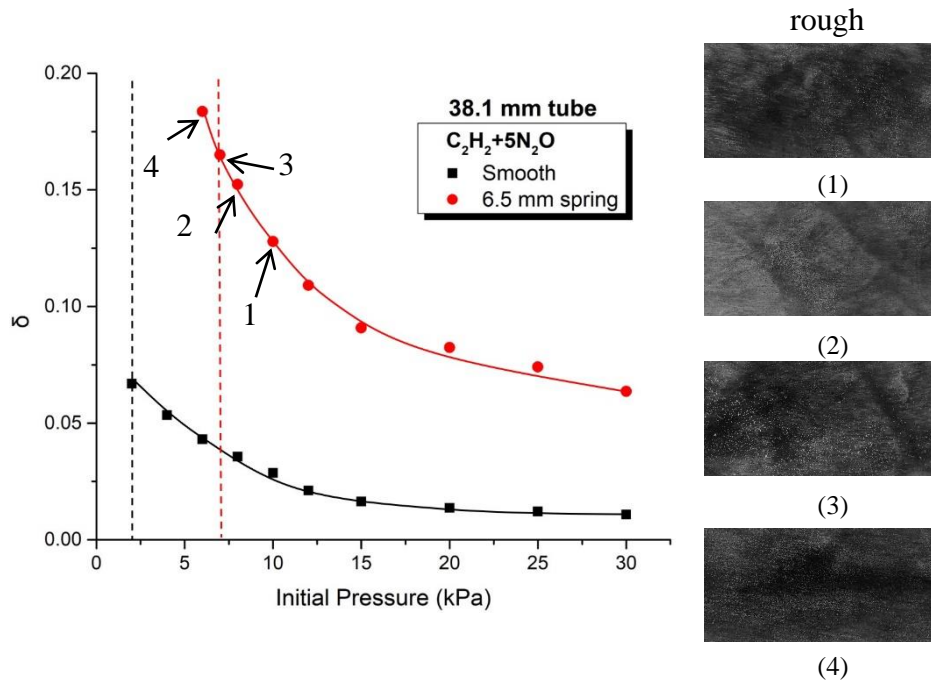
345 To summarize, for the $H_2 + N_2O$ results with $D = 38.1$ mm shown in Fig. 9 (a), the four
346 points correspond to the initial pressure **1)** $P_0 = 15$ kPa; **2)** $P_0 = 12$ kPa; **3)** $P_0 = 10$ kPa; and **4)**
347 $P_0 = 9.8$ kPa, respectively. The single head spin would come at $P_0 = 10$ kPa. In Fig. 9 (b), the
348 tube diameter increases to $D = 50.8$ mm and four points of initial pressure are **1)** $P_0 = 15$ kPa;
349 **2)** $P_0 = 12$ kPa; **3)** $P_0 = 10.56$ kPa; and **4)** $P_0 = 7$ kPa. The single head spin would come at $P_0 =$
350 10.56 kPa which is just a little higher than the result for $D = 38.1$ mm. For the mixture of C_2H_2
351 + $5N_2O$, Fig. 10 (a) shows that the smoked foils at the initial pressure **1)** $P_0 = 10$ kPa; **2)** $P_0 =$
352 8 kPa; **3)** $P_0 = 7$ kPa; and **4)** $P_0 = 6$ kPa, and the single head spin would come at **3)** $P_0 = 7$ kPa.
353 Figure 10 (b) shows that the initial pressure **1)** $P_0 = 8$ kPa; **2)** $P_0 = 7$ kPa; **3)** $P_0 = 5.5$ kPa; **4)** $P_0 =$
354 4 kPa, and the single head spin would come at $P_0 = 5.5$ kPa. For **4)** $P_0 = 4$ kPa, the high
355 velocity fluctuation δ branch corresponds to the high-speed turbulent deflagration discussed
356 previously and the smoked foil indicates no cellular structure.

357 For each of the above mixtures, considering the relatively small variation in the initial
358 pressure for the onset of single-head spin for the two diameters $D = 38.1$ mm and 50.8 mm
359 while the roughness parameters kept almost the same, it shows that the detonation structure is

360 primarily influenced by the roughness. For Fig. 11, the mixture of $C_3H_8 + 5O_2$ for tube diameter
361 $D = 38.1$ mm, the single head spin would come at $P_0 = 10$ kPa.

362

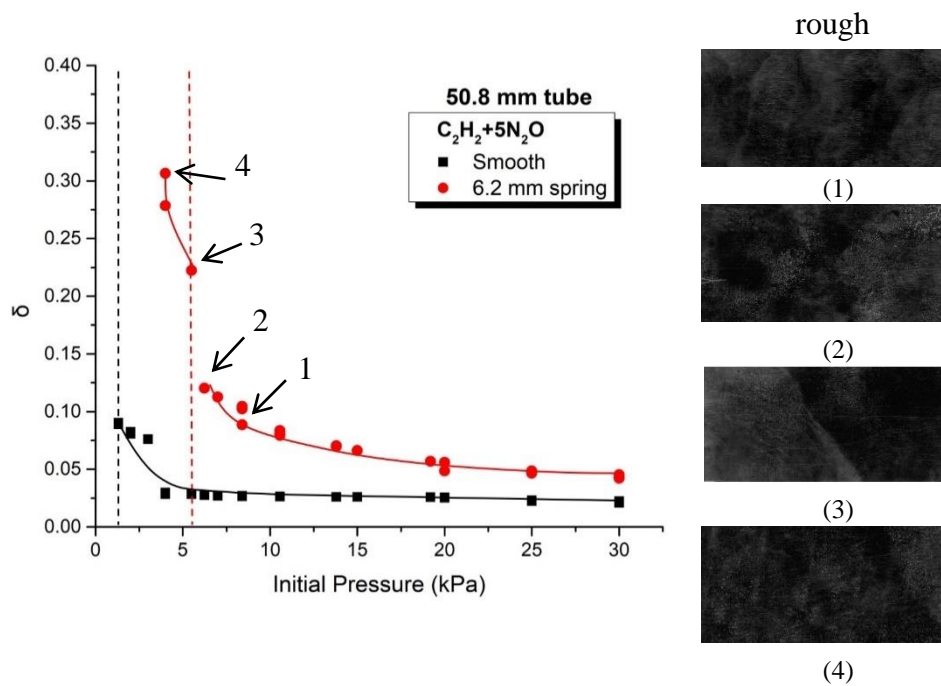
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(a)



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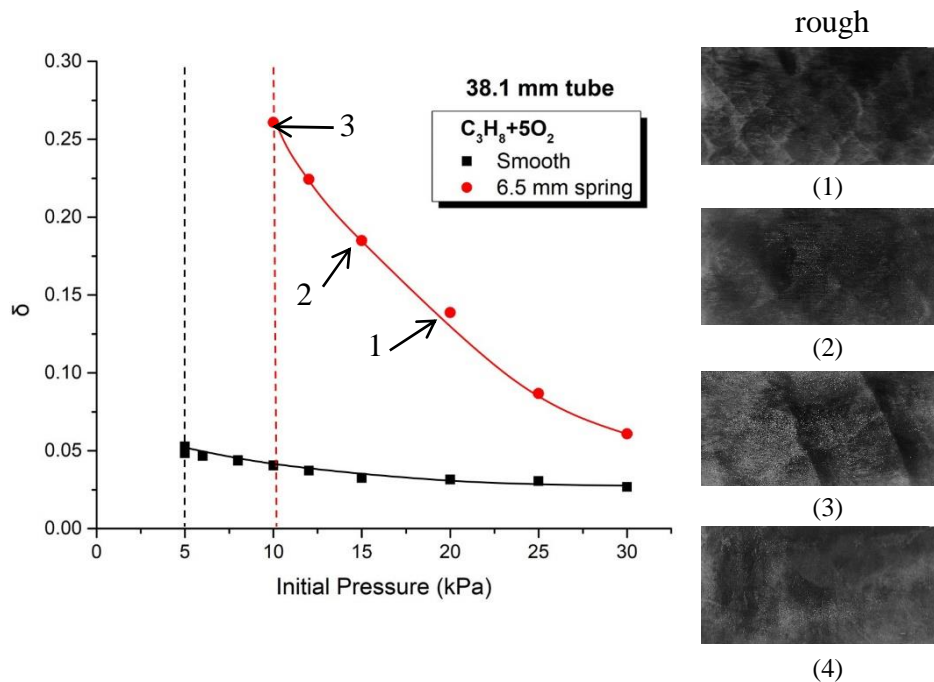
(b)

368 **Figure 10** Smoked foils and the velocity fluctuation for $C_2H_2 + 5N_2O$ with the rough tube in
 369 (a) 38.1-mm-diameter; and (b) 50.8-mm-diameter.

370

371

372



373

374 **Figure 11** Smoked foils and the velocity fluctuation for $C_3H_8 + 5O_2$ with the $D = 38.1$ -mm-
 375 diameter rough tube. (Note: (iv) corresponds to a failure case where no signal was registered
 376 by the photoprobes.)

377

378

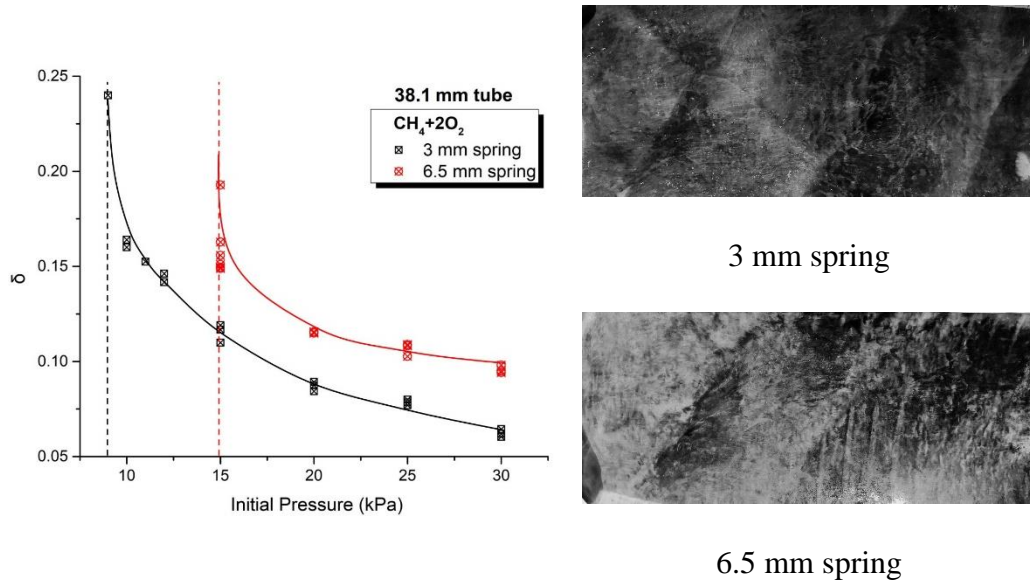
379 Figure 12 shows the results obtained of the $CH_4 + 2O_2$ mixture with tube diameter $D =$
 380 38.1 mm and different degrees of wall roughness at the same initial pressure. At $P_0 = 15$ kPa
 381 and the spring coil equal to 3 mm, the detonation structure has 4 - headed spins spin structure,
 382 but when the spring coil wire diameter is increased to 6.5 mm, a single-headed structure is
 383 indicated. It indicates that at the same initial pressure condition, the large spring coil wire
 384 diameter, i.e., a higher degree of roughness, may cause more losses and perturbations, resulting
 385 in the cellular structure to approach lower unstable mode at a higher initial pressure.

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390

391 Figure 12 The cellular structures at the same initial pressure for $\text{CH}_4 + 2\text{O}_2$ in two different
392 rough tubes.

393

394 5 Conclusions

395 In this study, the effect on velocity fluctuation and detonation structure by the rough wall was
396 investigated. The experimental results are verified with Fay's model for the velocity deficits.

397 The detonation structure is shown to play a prominent role in the detonation limits. The
398 longitudinal velocity fluctuation shows a sharp jump when the initial pressure decreases

399 towards the limit both in the smooth tube and rough tube. Meanwhile, the transverse wave
400 modes decrease from multi-head to single-head. Large velocity fluctuation and single-head

401 spinning were observed when the limit occurs. In a rough tube, lower modes of the transverse
402 wave were recorded at a fixed initial pressure as compared to a smooth tube. It is also found

403 that as the detonation limits are approached, the longitudinal velocity fluctuation increases

404 indicating an increase in instability and loss of robustness of the propagation detonation wave.
405 The evolution of cell patterns follows closely to the velocity fluctuation trend. The detonation
406 fails when it is devoid of cellular structure. Using this criterion, detonation limits are promoted
407 in rough walled tubes although wall roughness may generate turbulent fluctuations to maintain
408 a deflagration wave to propagate at a low-velocity regime. The ability of cellular instability
409 growing is predominant in maintaining propagation of the self-sustained detonation. Lastly,
410 this study focuses primarily on the increasing longitudinal velocity fluctuation of detonation
411 wave fronts when limits are approached. To investigate further the high-speed deflagration
412 wave supported by the turbulence fluctuations generated by the roughness, as well as different
413 unsteady, unstable propagation modes of the wave propagation past the limits, e.g., galloping
414 detonation, etc., a larger L/D test section is necessary to ensure the terminal wave behavior is
415 attained.

416

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421

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Declaration of interests

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

The authors declare the following financial interests/personal relationships which may be considered as potential competing interests:

Tianfei Ren: Conceptualization, Methodology, Visualization ,
Writing - Original Draft preparation,

Yiran Yan: Data curation, Investigation,

John H.S. Lee: Funding acquisition, Resources,

Hoi Dick Ng: Resources, Validation, Writing - Review &
Editing,

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