Kineto-dynamic Performance Analysis of Vehicle with an Asymmetric Suspension Damper using a Roll-Plane Model

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Abstract: This paper concerns with the study of influences of damper asymmetry together with the suspension kinematics and tire lateral compliance on the kineto-dynamic responses of a roll-plane half-car model. Such coupled analysis of kinematic and vertical and roll dynamic measures of the vehicle involving asymmetric suspension dampers has not been reported in the literature. A 4-DOF, roll-plane model of the road vehicle employing a double wishbone type suspension comprising a strut with linear spring and asymmetric damper is formulated for the analyses. The influences of asymmetric dampers are studied by comparing the sprung mass vertical acceleration, chassis roll angle and the dynamic tire forces, and the left- and right tires camber angle variation responses of the model with asymmetric dampers with those of the model with an equivalent linear damper under bump and pothole inputs. The influences of damper asymmetry are also investigated under rounded-step lateral excitations. The results of the study suggested that the responses are complex functions of damper asymmetry ratio, defined as the ratio of damping coefficient in rebound to that in compression, vehicle forward speed and type of input. The study further suggests that a very low compression mode damping is undesirable from both ride and handling dynamic perspectives.

Keywords: Automotive suspension, Kineto-dynamic model, damper asymmetry, suspension kinematics, tire lateral compliance, vehicle ride and handling analysis.

Reference to this paper should be made as follows: Balike, K.P., Rakheja, S., and Stiharu, I. (20xx) 'Kineto-dynamic performance analysis of vehicle with an asymmetric suspension damper using a roll-plane model', *Int. J. Vehicle Performance*, Vol. xx, Nos. xx, pp. xx-xx.

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1. Introduction

The ride and handling performance measures of a vehicle are influenced by the suspension geometry and forcing elements including suspension spring and damper in a significant and conflicting manner. The kinematic response measures such as bump and roll camber angles impose additional conflicting design requirements on the suspension components [Milliken, 1995 and Dixon, 2007]. While suspension designs invariably include asymmetric damping in compression and rebound, it has been identified that the design guidance for such asymmetry has not been explicitly defined in the literature [Dixon, 2007]. This is, in part, attributed to the limited understanding of influences of damper asymmetry on the kineto-dynamic performance measures. Recent studies based on a two-DOF kineto-dynamic quarter-car model have shown strong couplings between the kinematic and vertical dynamic responses, which further depend upon the suspension damping asymmetry in a complex manner [Balike *et al.*, 2010 (ref 3) and Balike *et al.*, 2011 (ref 4)]. The complex dependency of damper asymmetry on the dynamic and kinematic responses would be expected to increase many folds, when coupled vertical and roll motions of the chassis are considered.

The suspension damping properties and their effects on various vehicle performance measures have been extensively investigated under different inputs, including the contributions due to gas spring, bushings compliance, and temperature and hysteresis effects [Anderson and Fan, 1990, Duym et al., 1997, Basso, 1998, Gacka and Doherty, 2006, Simms and Crolla, 2002]. These studies have employed different vehicle models, excitations and different performance measures, while the majority of them have ignored the damping asymmetry. The reported results thus do not permit the design guidance for damping asymmetry, which has been limited to a general rule of thumb suggesting that a rebound to compression damping ratio in the order of 2 or 3 would reduce the force transmitted to the sprung mass, while negotiating a bump [Milliken, 1995,Gillespie, 1992].

A few studies have suggested that damping asymmetry causes suspension 'packing or jacking down' [Warner and Rakheja, 1996 and Rajalingham and Rakheja, 2003], which is apparently change in the ride height and is shown to be dependent upon the low speed compression and rebound damping coefficients of the damper. Simms and Crolla [2002] showed the presence of this drift under random road excitations using a quarter-car model incorporating hysteresis model of a damper. The simulation results obtained with an asymmetric damper with relatively higher rebound damping revealed large offset in the suspension rattle space response compared to that with the linear damping. Verros *et al.* [2000] investigated the transient response of a single-degree-of-freedom (DOF) quarter-car model with single-stage asymmetric dampers under pothole excitations.

Optimal suspension damper synthesis has been considered as a very challenging task, as is evident from the number of studies reported on damper synthesis [Balike et al., 2010 (ref 3), Balike et al., 2011 (ref 4), Fukushima et al., 1983, Gobbi and Mastinu, 2001, Alkhatib et al., 2004, Verros et al., 2005, Georgiou et al., 2007, Gobbi et al., 1999, Bruulsema and McPhee, 2002, He and McPhee, 2007, Georgiou, and Natsiavas, 2009]. Majority of these studies have considered simple analytical vehicle models (quarter, half or full vehicle) for the selection of damping coefficients and analysis of suspension damping properties on the selected vehicle performance measures [Dixon, 2007, Balike et al., 2010 (ref 3), Fukushima et al., 1983, Gobbi and Mastinu, 2001, Alkhatib et al., 2004, Verros et al., 2005, Georgiou et al., 2007]. Many other studies have also employed complex multibody dynamic models, developed in platforms such as ADAMS, for the selection of optimal damping coefficients [Gobbi et al., 1999, Bruulsema and McPhee, 2002, He and McPhee, 2007, Georgiou, and Natsiavas, 2009]. The identification of most adequate performance measures during damper synthesis is considered to be as complicated as the selection of optimal damping coefficients itself [Bruulsema and McPhee, 2002]. This can be attributed to the limited understanding of couplings among various response measures, particularly when an asymmetric damper is employed in the suspension. For example, recent studies using kineto-dynamic quarter-car model incorporating linkage kinematics of a double wishbone suspension and tire lateral compliance have shown the effects of damper jacking on the kinematic response measures (such as camber variation) [Balike et al., 2011 (ref 3)], which were ignored in the previous studies. These studies showed that the change in ride height due to damper asymmetry would also change the bump camber angle responses under deterministic bump/pothole or random road excitations. The studies could not, however, report the influences of damping asymmetry on the roll camber responses due to limitations of simpler quarter-car model. A systematic study of influences of damper asymmetry on various performance measures related to ride and handling dynamics is desirable prior to optimal synthesis of an asymmetric damper.

The levels of required modeling complexity in developing vehicle models for dynamic analyses have long been debated. Although complex multi-body dynamic models are known to achieve greater accuracy, many researchers have put forward the view that typical industry-used vehicle models are too complex and inefficient as design and concept analysis tools [Blundell, 1999, Sharp 1991]. Sharp [1991] suggested that an ideal model should possess minimum complexity and be capable of solving the concerned problems with an acceptable accuracy. Roll-plane dynamic models have effectively been used to study the influences of suspension damping properties on the ride dynamic and the essential handling behavior of the vehicle [Su, 1990]. A kineto-dynamic roll-plane model which incorporates the linkage kinematics is necessary for

studying the influences of damping asymmetry on the suspension kinematic measures and vehicle dynamic responses with a reasonable accuracy.

This paper concerns with the influences of damper asymmetry together with the suspension kinematics and tire lateral compliances on the kineto-dynamic responses of a roll-plane half-car model under vertical and lateral inputs. Unlike a few previous studies those considered effects of suspension kinematics and tire lateral compliances employing quarter-car model, this study is more comprehensive with the inclusion of half-car model. A 4-DOF, half-car kineto-dynamic model of the road vehicle employing a double wishbone type suspension comprising a strut with linear spring and asymmetric damper is formulated for the analyses. The displacement matrix method is employed to derive kinematic formulations, while the Lagrange's method is used to formulate the dynamic model. The influences of asymmetric dampers are studied by comparing the sprung-mass vertical acceleration, chassis roll angle, normalized load transfer, and the left- and right wheel camber angle variation responses of the model with asymmetric dampers with those of the model with an equivalent linear damper. The responses of the model are further studied under lateral acceleration inputs to the sprung mass corresponding to steering inputs or wind gust.

2. Development of roll-plane kineto-dynamic vehicle model

The in-plane 4-DOF half-car kineto-dynamic model comprising double wishbone type of suspension, employed in this study is illustrated in Fig. 1. The model comprises the sprung and two unsprung masses (left and right wheel assemblies), while the unsprung masses are assumed to be connected with the chassis through massless control arms. Although control arm inertia is expected to cause a small variation to the dynamics of the system, its influence is considered insignificant, particularly when the study is focused on the comparative performance of different dampers. Each unsprung mass is assumed to be lumped at the center of gravity (cg) of the wheel assembly. The tire is modeled as a combination of a vertical linear spring and a viscous damper, while the lateral compliance of the tire is represented by a lateral linear stiffness, as shown in the figure. The chassis and suspension kinematics are formulated considering the chassis, suspension linkages and the wheel spindle as rigid bodies. The model is formulated assuming vertical (z_s) and roll (ϕ_s) displacements of the sprung mass, and left and right wheels vertical displacements (z_{uL} and z_{uR}) as the generalized coordinates. The rotation of the chassis is assumed to occur about the roll center Rc, as shown in Fig. 1.



Figure 1. Roll-plane kineto-dynamic model of a vehicle with double wishbone type of suspension.

2.1 Kinematics of the Chassis and the Suspensions

A chassis kinematic model is formulated in order to evaluate instantaneous positions of suspension joints on the chassis under chassis rotation and/or vertical motions. The suspension kinematic responses are subsequently determined from coordinates of the linkage joints. A fixed coordinate system is considered with its origin located in the ground, while the sprung mass vertical and rotational displacements are considered about the roll center, Rc, of the vehicle body. The initial (Rc_{y0}, Rc_{z0}) and instantaneous (Rc_y, Rc_z) coordinates of the roll center under a finite displacement of the chassis are related through a displacement matrix [Suh and Radcliffe, 1978 and Balike *et al.*, 2010 (ref 27)]. The y- and z- coordinates of chassis-suspension joints, M_R , O_R , M_L , and O_L , shown in the Fig. 1 are determined using the displacement matrix, as presented in [Balike *et al.*, 2010 (ref 27)]. The resulting expressions for the chassis joint coordinates are written as:

$$M_{ky} = a_{11}(M_{ky0} - Rc_{y0}) + a_{12}(M_{kz0} - Rc_{z0}) + Rc_{y}$$

$$M_{kz} = a_{21}(M_{ky0} - Rc_{y0}) + a_{22}(M_{kz0} - Rc_{z0}) + Rc_{z}$$

$$O_{ky} = a_{11}(O_{ky0} - Rc_{y0}) + a_{12}(O_{kz0} - Rc_{z0}) + Rc_{y}$$

$$O_{kz} = a_{21}(O_{ky0} - Rc_{y0}) + a_{22}(O_{kz0} - Rc_{z0}) + Rc_{z}$$
(1)

where $a_{11}=a_{22}=\cos\phi_s$ and $a_{12}=-a_{21}=\sin\phi_s$, with ϕ_s being the vehicle body rotation about the roll center. The leading subscripts 'R' and 'L' in Eq (1) refer to the right and left chassis joints, respectively, while the second subscripts 'y' and 'z' represent the lateral and vertical axes, respectively. The final subscript '0' refers to the initial coordinate of the joint. Furthermore, the instantaneous coordinates of roll center (Rc_y , Rc_z) are obtained from $Rc_y=Rc_{y0}$; and $Rc_z=Rc_{z0}+z_s$, respectively. The above equation can be solved to obtain instantaneous coordinates of the chassis-linkage joints for a given chassis rotation ϕ_s about the roll center and/or a vertical displacement of the chassis, z_s .

The kinematic analysis of the suspension links is performed in a manner similar to that of the chassis employing displacement matrices defined for the right and left wheel spindles. The instantaneous coordinates of the suspension-spindle joints (N_R , P_R , N_L and P_L), following a wheel spindle displacement, are expressed using the displacement matrices written in terms of initial (C_{ky0}, C_{kz0}) and instantaneous (C_{ky}, C_{kz}) coordinates of the right wheel centers, C_k . The methodology of deriving these kinematic expressions is discussed in more detail in [Balike et al., 2010 (ref 27)]. The resulting formulation consists of 8 equations with a total of 12 unknown parameters corresponding to the rightand left-wheel center displacements z_{uR} and z_{uL} , namely: the y and z coordinates of joints N_R , P_R , N_L and P_L ; the y coordinates of the wheel centers C_R and C_L ; and the right- and left-wheel camber angles ϕ_R and ϕ_L . The coordinate equations are thus solved in conjunction with the constraint equations, which for a planar double wishbone suspension may be formulated considering the constant control arm lengths. The expressions for the instantaneous coordinates of the suspension joints, N_R , P_R , N_L and P_L , obtained from the displacement matrices together with the constraint equations thus yields a system of 12 non-linear equations, given by [Balike et al., 2010 (ref 27)]:

$$\begin{split} N_{ky} &= a_{11k} (N_{ky0} - C_{ky0}) + a_{12k} (N_{kz0} - C_{kz0}) + C_{ky} \\ N_{kz} &= a_{21k} (N_{ky0} - C_{ky0}) + a_{22k} (N_{kz0} - C_{kz0}) + C_{kz0} + z_{uk} \end{split}$$

$$P_{ky} = a_{11k}(P_{ky0} - C_{ky0}) + a_{12k}(P_{kz0} - C_{kz0}) + C_{ky}$$

$$P_{kz} = a_{21k}(P_{ky0} - C_{ky0}) + a_{22k}(P_{kz0} - C_{kz0}) + C_{kz0} + z_{uk}$$

$$(N_{ky} - M_{ky})^{2} + (N_{kz} - M_{kz})^{2} = l_{MNk}^{2}$$

$$(P_{ky} - O_{ky})^{2} + (P_{ky} - O_{ky})^{2} = l_{OPk}^{2}$$

$$k = R, L$$
(2)

where $a_{11k}=a_{22k}=\cos\phi_k$ and $a_{12k}=-a_{21k}=\sin\phi_k$, k=R, L. In the above equation, l_{MNk} and l_{OPk} (k=R, L) are the lengths of upper and lower control arms, respectively.

Equations (1) and (2) can be simultaneously solved to obtain kinematic responses of the suspension for given vertical displacements of the left and/or right wheels, and/or vertical and roll displacements of the chassis. Closed form solutions of the unknowns in terms of generalized coordinates would be desirable in order to correlate the kinematic relations to the dynamic responses, which may be quite complex. A linear system of kinematic relations for the chassis joints could be achieved using small angles assumptions, such that $a_{1/2}=a_{2/2}\approx 1$; and $a_{2/2}=-a_{2/2}\approx \phi_s$:

$$M_{ky} = M_{ky0} + \phi_s (M_{kz0} - Rc_{z0}); \quad M_{kz} = -\phi_s (M_{ky0} - Rc_{y0}) + M_{kz0} + z_s; \\ O_{ky} = O_{ky0} + \phi_s (O_{kz0} - Rc_{z0}); \\ O_{kz} = -\phi_s (O_{ky0} - Rc_{y0}) + O_{kz0} + z_s$$
(3)

Similarly, the small angle assumptions in the kinematic equations of the suspension linkages yield $a_{11k}=a_{22k}\approx 1$; and $a_{12k}=-a_{21k}\approx \phi_k$. The small angle assumptions in conjunction with the first-order Taylor series approximations of the constraint equations yield the kinematic relations in the linear form as:

$$N_{ky} - \phi_k (N_{kz0} - C_{kz0}) - C_{ky} = (N_{ky0} - C_{ky0})$$

$$N_{kz} + \phi_k (N_{ky0} - C_{ky0}) = N_{kz0} + z_{uk}$$

$$P_{ky} - \phi_k (P_{kz0} - C_{kz0}) - C_{ky} = (P_{kz0} - C_{ky0})$$

$$P_{kz} + \phi_k (P_{ky0} - C_{ky0}) = P_{kz0} + z_{uk}$$

$$(N_{ky0} + M_{ky0} - 2M_{ky})N_{ky} + (N_{kz0} + M_{kz0} - 2M_{kz})N_{kz}$$

$$= N_{ky0}^2 + M_{ky0}^2 + N_{kz0}^2 + M_{kz0}^2 - (N_{ky0} + M_{ky0})M_{ky} - (N_{kz0} + M_{kz0})M_{kz}$$

$$(P_{ky0} + O_{ky0} - 2O_{ky})P_{ky} + (P_{kz0} + O_{kz0} - 2O_{kz})P_{kz}$$

$$= P_{ky0}^2 + O_{ky0}^2 + P_{kz0}^2 + O_{kz0}^2 - (P_{ky0} + O_{ky0})O_{ky} - (N_{kz0} + M_{kz0})O_{kz}$$

$$(4)$$

Equation (4) is solved to obtain expressions for the kinematic responses of the leftand right (k=L and R) suspensions, which include the instantaneous coordinates of the joints and the wheel camber angles, in terms of the generalized coordinates, and are shown in Appendix I.

The restoring force developed by each strut is related to the change in the strut length, Δl_k given by:

$$\Delta l_{k} = l_{s0} - \left[(A_{ky} - B_{ky})^{2} + (A_{kz} - B_{kz})^{2} \right]^{1/2}$$
(5)

where l_{s0} is the initial strut length, assumed to be identical for the left and right struts. In the above expression, (A_{ky}, A_{kz}) and (B_{ky}, B_{kz}) are the instantaneous coordinates of the lower and upper strut mounts, which can be obtained from the kinematics of the chassis and suspension, as:

$$A_{ky} = O_{ky} + \frac{l_{OA}}{l_{OP}} (P_{ky} - O_{ky}) ; A_{kz} = O_{kz} + \frac{l_{OA}}{l_{OP}} (P_{kz} - O_{kz}) ; B_{ky} = B_{ky0} + \phi_s (B_{kz0} - Rc_{z0}) ; B_{kz} = -\phi_s (B_{ky0} - Rc_{y0}) + B_{kz0} + z_s$$
(6)

where l_{OA} and l_{OP} are the distances of the joints A_R and P_R from point O_R (or A_L and P_L from point O_L). The deflection rates of left- and right suspension struts are subsequently estimated from the time derivatives of the displacement expressions in Eq (6).

2.2 Kinematics of antiroll bar

Anti-roll bars are invariably employed in vehicle suspensions in order to enhance roll stiffness and to reduce dynamic load transfers. An anti-roll bar couples vertical motions of the right and left wheels, and develops a resisting roll moment under chassis roll or differential wheel motions. The kinematic motion of a torsion bar thus involves spatial kinematic analysis, as illustrated in Fig. 2. The torsion bar is assumed to be coupled to the chassis at points Tc_L and Tc_R , and to the lower control arms at the points Tc_L and Ts_R , respectively. The instantaneous *z*- coordinates of the chassis mounting points Tc_k (*k*=*L*, *R*) are estimated from the kinematics of the chassis as:

$$Tc_{kz} = -\phi_s (Tc_{ky0} - Rc_{y0}) + Tc_{kz0} + z_s$$
⁽⁷⁾

where Tc_{ky0} and Tc_{kz0} are the initial y and z coordinates, respectively, of Tc_L and Tc_R . The torsional deformation of the torsion bar θ_T is determined from the changes in the coordinates of the mounting points, as:

$$\theta_T = \frac{1}{L_T} \left[\left(Tc_{L_z} - Ts_{L_z} \right) + \left(Tc_{R_z} - Ts_{R_z} \right) \right] - 2\theta_{T0}$$
(8)

where L_T is the effective length of the torsion bar between attachment points Ts_R and Tc_R , and θ_{T0} is the initial deformation angle of the torsion bar arm with respect to the horizontal axis of the reference coordinate system. The subscripts 'z' and '0' are used to represent the z- coordinates and the initial coordinates, respectively. The z- coordinates of the torsion bar mounting points at the lower control arms Ts_{Rz} and Ts_{Lz} , are obtained from the linkage kinematics, as:

$$Ts_{kz} = O_{kz} + \frac{l_{OTs}}{l_{OP}} (P_{kz} - O_{kz})$$

$$k=R, L$$
(9)

where l_{OTs} is the length of the lower control arm between the torsion bar mounting point, Ts_R and the chassis joint O_R .

Figure 2: Kinematics of the torsion bar



2.3 Kineto-dynamic Analysis of the Half-Car Model

The equations of dynamic motion of the kineto-dynamic half-vehicle system are derived using Lagrange's method. The kinetic energy (T) of the system is formulated as:

$$T = \frac{1}{2}m_{s}(\dot{z}_{s}^{\prime 2} + \dot{y}_{s}^{\prime 2}) + \frac{1}{2}(I_{x} + (G_{z0} - Rc_{z0})^{2}m_{s})\dot{\phi}_{s}^{2} + \frac{1}{2}\sum_{k=R,L}m_{uk}(\dot{y}_{uk}^{2} + \dot{z}_{uk}^{2}) + \frac{1}{2}\sum_{k=R,L}I_{ukx}\dot{\phi}_{k}^{2}$$
(10)

where m_s , m_{uR} and m_{uL} are sprung mass, and right- and left unsprung masses, respectively. In the above expression, I_x and I_{ukx} (k=R, L) are the mass moment of inertia of the chassis and the right- and left wheel spindles about the x- axis, respectively. In Eq (10), z'_s and y'_s are instantaneous coordinates of the chassis centre of gravity. The potential energy of the system is expressed as:

$$U = \frac{1}{2} \sum_{k=R,L} \left(K_s (\Delta l_k)^2 + K_t (\Delta z_{tk})^2 + K_{tl} (y_{uk} - \phi_k R_k)^2 \right) + \frac{1}{2} K_{tb} \theta_T^2$$
(11)

where K_s is the suspension spring rate, K_t is the equivalent tire vertical rate, K_{tb} is the linear stiffness of the torsion bar, K_{tl} is the tire lateral stiffness and R_k is the effective radius of wheel k. Moreover, Δl_k are the right- and left suspension spring deflections, as described in Eq (5), and Δz_{tk} are the right- and left tire deflections. The total energy dissipated by the system, attributed to the linear strut and tire damping, can be derived as:

$$D = \frac{1}{2} \sum_{k=R,L} C_s (\Delta \dot{I}_k)^2 + \frac{1}{2} \sum_{k=R,L} C_t (\Delta \dot{z}_{ik})^2$$
(12)

where C_s and C_t are the viscous damping coefficients of the strut and the tire, respectively, and $\Delta \dot{l}_k$ denotes the time derivatives of the right- and left strut deflections, and $\Delta \dot{l}_{tk}$ are the rates of right- and left tires deflections.

The sprung mass of a vehicle experiences centrifugal acceleration during cornering maneuvers or due to crosswinds. The centrifugal force due to lateral acceleration of the vehicle encountered during turning maneuvers, denoted as F_y in the Fig.1, can be estimated from $F_y = m_s a_y$, where a_y is the lateral acceleration, which is estimated from $a_y = V^2/R_{turn}$, assuming steady-state condition. The model is thus formulated to include the capability to evaluate in-part the handling behavior of the vehicle.

The equations of motion for the kineto-dynamic model are formulated from the kinetic (T), potential (U) and dissipative (D) energy functions described in Eqs (10) to (12). Assuming negligible contributions due to higher order derivative terms, the equations of motion are obtained as:

$$m_{s}\ddot{z}_{s} + \sum_{k=R,L} m_{uk} \left(\ddot{y}_{uk} \frac{\partial \dot{y}_{uk}}{\partial \dot{z}_{s}} \right) + \sum_{k=R,L} I_{uxk} \left(\ddot{\phi}_{k} \frac{\partial \dot{\phi}_{k}}{\partial \dot{z}_{s}} \right) \\ + \sum_{k=R,L} (f_{ssk} + f_{dsk} + f_{dsk}) + f_{tbs} = -m_{s}g \\ (I_{x} + (G_{z0} - Rc_{z0})^{2}m_{s})\ddot{\phi}_{s} + \sum_{k=R,L} m_{uk} \left(\ddot{y}_{uk} \frac{\partial \dot{y}_{uk}}{\partial \dot{\phi}_{s}} \right) + \sum_{k=R,L} I_{uxk} \left(\ddot{\phi}_{k} \frac{\partial \dot{\phi}_{k}}{\partial \dot{\phi}_{s}} \right) \\ + \sum_{k=R,L} (T_{ssk} + T_{dsk} + T_{tlsk}) + T_{tbs} = (G_{z} - Rc_{z})(F_{y} + m_{s}g\phi_{s}) \\ m_{uR}\ddot{z}_{uR} + m_{uR} \left(\ddot{y}_{uR} \frac{\partial \dot{y}_{uR}}{\partial \dot{z}_{uR}} \right) + I_{uxR} \left(\ddot{\phi}_{R} \frac{\partial \dot{\phi}_{R}}{\partial \dot{z}_{uR}} \right) \\ + f_{suR} + f_{tluR} + f_{duR} + f_{tR} + f_{tbuR} = -m_{uR}g \\ m_{uL}\ddot{z}_{uL} + m_{uL} \left(\ddot{y}_{uL} \frac{\partial \dot{y}_{uL}}{\partial \dot{z}_{uL}} \right) + I_{uxL} \left(\ddot{\phi}_{L} \frac{\partial \dot{\phi}_{uL}}{\partial \dot{z}_{uL}} \right)$$

$$(13)$$

where f_{ssk} and f_{suk} (k=R, L) are the right- and left- suspension spring forces acting on the sprung masses, respectively, f_{dsk} and f_{duk} are the right- and left- damping forces acting on the sprung and unsprung masses, respectively, and T_{ssk} and T_{dsk} are the moments due to right- and left- suspension spring and damping forces, respectively. In Eq (13), f_{tlsk} and f_{tluk} are the vertical tire forces acting on the sprung masses, respectively, and T_{tlsk} are the vertical tire forces acting on the sprung and unsprung masses, respectively, and T_{tlsk} are the moments imposed on the sprung mass due to the right- and left- tire lateral compliance, respectively. Moreover, f_{tk} are the tire forces, and f_{tbsk} , and f_{tbuk} are the forces transmitted to the sprung and unsprung masses, and T_{tbs} is the torque transmitted to the sprung mass due to the torsion bar. Assuming linear spring rates, the suspension spring forces f_{ssk} and f_{suk} are related to Δl_k , as:

$$f_{ssk} = K_s \Delta l_k \frac{\partial (\Delta l_k)}{\partial z_s}; \text{ and } f_{suk} = K_s \Delta l_k \frac{\partial (\Delta l_k)}{\partial z_{uk}} \qquad (14)$$

The torque imposed on the sprung mass due to the right- and left- suspension springs, T_{ssk} is related to Δl_k and chassis roll, as:

$$T_{ssk} = K_s \Delta l_k \frac{\partial (\Delta l_k)}{\partial \phi_s} \qquad k=R, L$$
(15)

The vertical forces due to the torsion bar exerted on the sprung mass, and left- and right unsprung masses, f_{ibs} and f_{ibuk} , and the torque on the sprung mass, T_{ibs} , are obtained from:

$$f_{tbs} = K_{tb}\theta_T \frac{\partial \theta_T}{\partial z_s}; f_{tbuk} = K_{tb}\theta_T \frac{\partial \theta_T}{\partial z_{uk}}; \text{ and } T_{tbs} = K_{tb}\theta_T \frac{\partial \theta_T}{\partial \phi_s} \qquad k=R,L$$
(16)

The nonlinearity associated with potential loss of contact between the ground and the tire (wheel hop) is also incorporated in the kineto-dynamic model. The tire forces (f_{tk}), and the forces and moments due to the tire lateral compliance f_{tlsk} , f_{tluk} and T_{tlsk} are formulated considering four different possible conditions; namely: (i) both the tires are in contact with the ground (z_{uL} - z_{0L} < δ_u and z_{uR} - z_{0R} < δ_u), where δ_u is the static tire deflection; (ii) left wheel in contact with the ground, while the right wheel loses the ground contact (z_{uL} - z_{0L} < δ_u and z_{uR} - z_{0R} < δ_u); (iii) right wheel is in contact with the ground, while the left wheel loses the ground contact (z_{uL} - z_{0L} > δ_u and z_{uR} - z_{0R} < δ_u); and (iv) both the wheels lose contact with the ground (z_{uL} - z_{0L} > δ_u and z_{uR} - z_{0L} > δ_u). The corresponding force components are illustrated in the Appendix II.

2.4 Asymmetric Damper Modeling

The left- and right suspension damping forces, f_{dsk} and f_{duk} acting on the sprung and unsprung masses, respectively, and T_{dsk} , the torque due to the damper forces acting on the sprung mass in Eq (13), when equivalent linear damping coefficient is considered, are obtained from:

$$f_{dsk} = C_{s}\Delta \dot{l}_{k} \frac{\partial (\Delta \dot{l}_{k})}{\partial \dot{z}_{s}}; f_{duk} = C_{s}\Delta \dot{l}_{k} \frac{\partial (\Delta \dot{l}_{k})}{\partial \dot{z}_{uk}}; \text{and} T_{dsk} = C_{s}\Delta \dot{l}_{k} \frac{\partial (\Delta \dot{l}_{k})}{\partial \dot{\phi}_{s}} k=R,L \quad (17)$$

where a dot over Δl denotes the suspension deflection rate.

Influences of suspension damping asymmetry on the kinematic and dynamic responses of the proposed half-car model are evaluated by considering asymmetric viscous damping forces acting on the sprung and unsprung masses (f_{dsk} , f_{duk}). The damping forces are described through a bilinear force-velocity model [Verros *et al.*, 2000] and the forces in compression and rebound, and the corresponding moments imposed on the sprung mass, T_{dsk-c} and T_{dsk-r} (k=R, L) are formulated considering C_c as the compression damping coefficient, ρ as the damping asymmetry ratio (ρ = Ratio of rebound to compression damping coefficient), such that:

The asymmetric viscous damping forces acting on the sprung and unsprung masses, and the corresponding moments imposed on the forces on the sprung mass, as obtained from Eq (18), are employed in Eq (13) to attain the solution when an asymmetric damper is considered in the model.

2.5 Performance Analysis Method

The equations of motion of the proposed kineto-dynamic roll plane model as given in Eq (13) are solved to evaluate the influences of damper asymmetry on the kineto-dynamic response measures corresponding to ride and handling performances of the vehicle. The responses of the proposed roll-plane model are evaluated under transient vertical excitations representing idealized bump and potholes defining the inputs at the right wheel. The bump excitation is synthesized by a rounded pulse displacement, given by [Rakheja and Sankar, 1985, Balike *et al.*, 2011 (ref 29)]:

$$z_0(t) = z_{0\max} \frac{e^2}{4} \left(\frac{2Vt}{x_d}\right)^2 (e)^{-2Vt/x_d}$$
(19)

where z_{0max} is the maximum amplitude, e=2.71828, x_d is the distance from the beginning of the bump at which peak amplitude occurs and *V* is the vehicle forward velocity. The above formulation is also applied to synthesize a negative displacement, idealizing a pothole input, by letting z_{0max} <0. In this study, z_{0max} and x_d are considered to be 50 mm and 0.4 m, respectively. The responses of the model under above defined bump and pothole excitations are evaluated in terms of sprung mass vertical acceleration and roll angle, normalized load transfer, defined as the ratio of load transfer to the total load, and left- and right wheel camber angle variations.

The handling performance of the model with asymmetric damper are evaluated under a lateral acceleration input induced by a steady steering maneuver or crosswinds, approximated by a rounded-step function [Su, 1990], such that:

$$a_{\nu}(t) = A_{max}[1 - e^{-\sigma t}(1 + \sigma t)$$
(20)

where a_y is the effective lateral acceleration, A_{max} is the peak magnitude of acceleration and σ is the parameter describing the slope of the lateral acceleration before reaching steady-state value. The responses of the model under lateral acceleration excitation are evaluated in terms of sprung mass roll angle and roll rate, and left- and right wheel camber angle variations.

Two types of asymmetric dampers were selected for the relative analyses: (a) ζ_c =0.1 and ρ =5; and (b) ζ_c =0.2 and ρ =2, where ζ_c denotes the compression mode damping ratio (ζ_c = $C_{crit} C_c$). The responses of the kineto-dynamic roll-plane model with asymmetric dampers are compared with those of the model with a linear equivalent damper. The equivalent linear damper is realized assuming dissipated energy similarity, such that linear damping coefficient, $C_s = \zeta_c C_{crit} (1+\rho)/2$ [Milliken and Milliken, 1995, Rajalingham and Rakheja, 2003], where C_{crit} is the critical damping ratio of the model. The model parameters used in simulation are summarized in Table 1.

Table 1: Vehicle and suspension data [Balike et al., 2010 (ref 30)]

Parameter	Value
Sprung mass (<i>m</i> _s)	878.76 kg
Sprung mass moment of inertia about $cg(I_x)$	247.00 kg-m ²
Unsprung mass $(m_{uR} \text{ and } m_{uL})$	42.27 kg
Unsprung mass moment of inertia about x- axis (I_{ux})	1.86 kg-m^2
Suspension spring stiffness (K_s)	38404 N/m
Suspension damping rate (C_s)	3593.4 Ns/m
Tire vertical stiffness (K_t)	200 kN/m
Tire damping rate (C_t)	352.27 Ns/m
Tire lateral stiffness (K_{tl})	100 kN/m
Tire effective radius (R)	0.35 m
Torsion bar stiffness (K_{tb})	560 Nm-rad

3. Results and Discussion

3.1 Kineto-dynamic Ride Performance Evaluation

The responses of the model with asymmetric damping under 50 mm bump and pothole inputs at a forward velocity of 3 m/s are compared with those of the model with equivalent linear damper in Figs. 3 (a) and (b), while the camber angle responses of the left-and right wheels under these excitations are illustrated in Figs. 4 (a) and (b). The kineto-dynamic model with light compression damping ($\zeta_c=0.1$, $\rho=5$) yields lower peak sprung mass acceleration and roll angle response of the model compared with the other dampers. Both the peak acceleration and roll responses of the same damper, however, are relatively higher under the pothole input, as seen in Figs. 3(a) and (b). The peak sprung mass response of the model with linear and bilinear dampers with compression mode damping ratios of 0.2 and 0.1, respectively, are 2.2, 1.8 and 1.5 m/s², under the bump input, and -2.25, -2.5 and -2.7 m/s² under the pothole input. The peak roll responses of the model with linear and bilinear dampers with compression mode damping ratios of 0.2 and -2.7 m/s² under the pothole input. The peak roll responses of the model with linear and bilinear dampers with compression mode damping ratios of 0.2 and -2.7 m/s² under the pothole input. The peak roll responses of the model with linear and bilinear dampers with compression mode damping ratios of 0.2 and -2.7 m/s² under the pothole input. The peak roll responses of the model with linear and bilinear dampers with compression mode damping ratios of 0.2 and -2.7 m/s² under the bump input, and 2.2, 2.55, and 3° under the pothole input. The results in the figure thus suggest that the roll angle

responses of the model with bilinear dampers are opposite under the bump and pothole inputs. The model with lower compression mode damping (ζ_c =0.1) yields significantly larger roll angle response compared to those of the model with linear and bilinear damper (ζ_c =0.2) under the pothole type input. It is thus evident that the damper synthesis demands an additional design compromise in terms of conflicting roll angle response under bump and pothole excitations.

Figure 3: Comparisons of sprung mass responses of the kineto-dynamic model with bilinear (ζ_c =0.1; ρ =5 and ζ_c =0.2; ρ =2) and linear equivalent dampers under idealized bump and pothole type excitations (z_{0max} =±50mm): (a) vertical acceleration; and (b) roll angle (V=3 m/s).



Damping asymmetry also yields important influence on the camber angle variation responses of the suspension, particularly that of the left wheel (when excitation is given to the right wheel), as shown in the Figs. 4 (a) and (b). The peak camber variations of the unexcited wheel (left wheel) are 2.1, 1.9 and 1.5°, respectively, under the bump excitation with the linear and bilinear damper with compression damping ratios of 0.2 and 0.1. Under the pothole input, the kineto-dynamic model with linear damper exhibits considerably smaller left wheel camber variation response compared to those of the model with bilinear damper. The influence of damper asymmetry on the camber variation response of the right wheel (excited wheel), on the other hand, is less significant, as seen in the Fig. 4 (b). It should be noted that the camber responses shown in the figures are the net results of bump and roll cambers, and the excited wheel experiences both the bump and roll, while the unexcited wheel experiences only the roll camber. This clearly suggests that the asymmetric damping could influence roll camber response of a suspension apart from the bump camber, as observed in [Balike et al. 2010 (ref 3) and Balike et al. 2011 (ref 4)]. Such a coupling between the roll camber and the damper asymmetry has not been identified in the reported studies.

The results in Figs. 3 and 4 show significant influences of asymmetric damping on the kinematic and dynamic responses of the roll-plane vehicle model, while the results are limited to a very low vehicle speed (3m/s). The influences of damper asymmetry on the responses are thus further investigated over a wide range of forward speeds (3 to 15 m/s). Figures 5 to 7 illustrate the peak magnitudes of kinematic and dynamic responses of the model with three different dampers as a function of vehicle forward velocity.



Figure 4: Comparisons of camber angle variations of the kineto-dynamic model with bilinear ($\zeta_c=0.1$; $\rho=5$ and $\zeta_c=0.2$; $\rho=2$) and linear equivalent dampers to idealized bump and pothole type excitations ($z_{0max}=\pm50mm$): of (a) the left wheel; and (b) the right wheel.

The peak sprung mass acceleration and roll angle responses of the model with linear and bilinear dampers are compared in Figs. 5 (a) and (b), respectively, as a function of the speed. Under the bump input, the bilinear damper with lower compression mode damping (ζ_c =0.1; ρ =5) yields lowest peak acceleration response at speeds below 7 m/s and lowest roll angle at speeds below 12 m/s. The increase in peak acceleration at higher velocities is attributable to increase in the second peak rather than the first peak response. A similar trend was also observed in the second peak in roll angle response of the model with ζ_c =0.1 under bump input at speeds above 12 m/s. The model with equivalent linear damper yields highest acceleration at speeds below 10 m/s and highest roll angle in the entire speed range. The bilinear damper with ζ_c =0.2 yields lowest peak sprung mass acceleration and roll angle response to bump inputs at speeds above 7 m/s. Under the pothole input, linear damper yields lowest peak acceleration and roll angle responses in the entire speed range. The results suggest conflicting design demands on the damper synthesis and that a bilinear damper with ζ_c =0.2 could yield good compromises in responses to bump and pothole excitations.

Figure 5: Comparisons of sprung mass responses of kineto-dynamic model with bilinear (ζ_c =0.1; ρ =5 and ζ_c =0.2; ρ =2) and linear equivalent dampers under idealized bump and pothole type excitations (z_{0max} =±50mm) in the forward velocity range 3 to 15m/s: (a) vertical acceleration; and (b) roll angle.



The camber angle variation responses of the left- and right wheels of the kinetodynamic roll-plane model with linear and bilinear dampers under bump and pothole inputs, as function of forward velocity are presented in Figs. 6 (a) and (b), respectively. The peak left wheel camber angle response, which is mainly due to contribution of the roll camber angle, exhibits trend similar to the peak roll angle response, as shown in Fig. 5 (b). Under the bump input, higher peak camber angle of the left wheel is observed for the model with linear dampers until the speed of 12.5m/s, while above this speed, the model with $\zeta=0.1$ yields higher peak camber responses. The left wheel camber variation under the pothole input is more uniform, with the linear damper yielding the lowest camber variation in the entire velocity range, as seen in Fig. 6 (a). The peak camber angle response exhibited by the right wheel of the kineto-dynamic model with bilinear damper of $\zeta_c=0.2$ is the lower above 5 m/s compared to those with other dampers under bump excitation. At speeds below 7 m/s, the kineto-dynamic model with linear damper yields higher right wheel camber response under pothole response, which is attributed to the higher roll angle at lower velocities. The bump camber which is opposite in direction to that of the roll camber reduces the net camber response (compared to the left wheel camber responses). At high velocity bump and pothole inputs, however, the contribution of roll camber is higher, as compared to that of bump camber in the camber variation response. The results thus suggest that damping asymmetry causes difference in the camber angle response under dynamic events like bump excitations.

Figure 6: Comparisons of camber angle variation responses of kineto-dynamic model with bilinear (ζ_c =0.1; ρ =5 and ζ_c =0.2; ρ =2) and linear equivalent dampers to idealized bump and pothole type excitations (z_{0max} =±50mm), in forward velocity range 3 to 15m/s: (a) the left wheel; and (b) the right wheel.



Lower compression mode damping yields slightly lower normalized load transfer response of the model at low velocity (3-5 m/s) bump inputs, while the load transfer response of the model with the same damper at velocities above 5 m/s is considerably larger compared to those with the other dampers, as seen in Fig 7. Furthermore, under bump excitations, the bilinear dampers with ζ_c =0.1 cause wheel lift-off (normalized load transfer=1) at a relatively lower speed of 10 m/s, while the bilinear dampers with ζ_c =0.2 and the linear dampers yield wheel lift-off at relatively higher speed of 12.5 and 15 m/s, respectively. Wheel lift-off of the model under pothole input, in general, occurs at much

lower velocities than those observed under the bump inputs, irrespective of the type of damper employed. The bilinear damper with ζ_c =0.1 yields normalized load transfer of 1 at 7.5 m/s, while the linear and higher compression damping bilinear dampers yield wheel lift-off at only slightly higher speeds. Ironically, linear damper yields better (lower) load transfer response under both bump and pothole inputs in the entire velocity range.

Figure 7: Comparisons of normalized load transfer response of kineto-dynamic model with bilinear (ζ_c =0.1; ρ =5 and ζ_c =0.2; ρ =2) and linear equivalent dampers under idealized bump and pothole type excitations (z_{0max} =±50 mm), in the forward velocity range 3 to 15m/s.



The results in Figs. 3 to 7 thus suggest significant influences of asymmetric dampers on the dynamic and kinematic response measures under road vertical excitations, which are also complex functions of the vehicle forward velocity and the type of input. Synthesis of an asymmetric damper would also necessitate consideration of the kinematic and dynamic responses of the kineto-dynamic half-car model under different inputs including random road excitations. The evaluation under random excitations, however, is beyond the scope of this study.

3.2 Handling Performance Evaluations

The responses of the proposed model are further evaluated under rounded-step lateral acceleration excitation, as described in Eq (20), of 6 m/s² magnitude in order to study the handling performance of the vehicle with suspension dampers of different rebound to compression asymmetry ratios, and are illustrated in Figs. 8 and 9. The peak sprung mass roll angle and roll rate responses of the model with a low compression mode damping (ζ_c =0.1) are higher as compared to those with a linear damper or with an asymmetric damper of ζ_c =0.2, as seen in Figs 8 (a) and (b). The roll angle response of the model with ζ_c =0.1 is near 4.75°, which is 5 and 8% more than those with bilinear damper of ζ_c =0.2 and the linear damper, respectively. The roll rate responses seem somewhat less sensitive to variations in the damping asymmetry ratio (Fig 8 (b)). This can be attributed to the fact that all the three dampers considered in this study are equivalent, as far as the effective damping is concerned. It needs to be noted that the variations in the roll angle and roll

rate responses are due to net damping from left and right suspensions, with one being in compression and other in extension. Moreover, the observed oscillations occur about intermediate points in compression and extension of the suspension. The degree of influence of the damper asymmetry would thus be dependent upon these intermediate positions, which are related to the magnitude of lateral acceleration excitation. The results in Fig. 8 suggest that a linear damper yields better roll damping under lateral acceleration inputs, as compared to that with an asymmetric damper.

Figure 8: Comparisons of sprung mass responses of the kineto-dynamic model with bilinear (ζ_c =0.1; ρ =5 and ζ_c =0.2; ρ =2) and linear equivalent dampers under a 6 m/s² rounded-step lateral acceleration excitation: (a) roll angle; and (b) roll rate.



Figures 9 (a) and (b) illustrate the camber angle response of the left and right wheels to the rounded-step lateral acceleration input. The left and right wheels correspond to the inner and outer wheels, respectively, of the vehicle negotiating a turn. The damping asymmetry, as in the case of pothole type excitation, affects on the camber angle variation responses of the model. The peak roll camber variations of the inner wheel (left wheel) are -3.7, -3.85 and -4.1°, respectively, with the linear and bilinear damper with compression damping ratios of 0.2 and 0.1. The influence of damper asymmetry on the roll camber variation response of the outer wheel, on the other hand, is less significant, as seen in the Fig. 9 (b). It has been already shown in Figs. 4 (a) and (b) that the roll camber response of the model is influenced by the considered variations of the rebound to compression damping asymmetry. The results in Fig. 8 and 9 further suggest that a very low damping is not desirable from the perspectives of handling performance measures considered in this study.

The results of this study clearly suggest that the kinematic response measures such as camber variations, which are generally considered as pure kinematic phenomena necessitate consideration during the dynamic analysis. The study has further shown that the proposed model can effectively be employed to study the ride and handling performance measures of the vehicle. Although the simulation results from the proposed model have yielded important guidelines, validation of the model responses with experimental data prior to damper synthesis is essential. Formulation of a performance index comprising conflicting performance measures and subsequent solution of the optimization problem would be vital for the synthesis of an asymmetric damper. An optimal damper synthesis also necessitates consideration of high velocity saturation of the damper and extended vehicle models to incorporate pitch mode motion of the sprung mass.



Figure 9: Comparisons of camber angle variations of the kineto-dynamic model with bilinear ($\zeta_c=0.1$; $\rho=5$ and $\zeta_c=0.2$; $\rho=2$) and linear equivalent dampers under rounded-step lateral excitation: of (a) the left wheel; and (b) the right wheel.

4. Conclusions

A kineto-dynamic roll-plane model of a vehicle incorporating linkage kinematics of a double wishbone suspension is proposed to investigate the influences of damper asymmetry on the kineto-dynamic responses of a vehicle. The proposed model is shown to be effective for studying the vehicle responses under vertical road and lateral acceleration inputs. The results of the study suggested that the responses are complex functions of damper asymmetry ratio, vehicle forward speed and type of input. Comparisons of the responses with two different asymmetric dampers of similar effective damping coefficients showed that a very low compression mode damping with a large rebound mode damping helps reduce the sprung mass vertical acceleration, roll angle and wheel camber of the unexcited wheel under a bump input. Under the pothole input, however, an opposite trend is observed in these responses. A very low compression mode damping is thus shown to be undesirable, while an asymmetric damper with compression mode damping ratio of 0.2 coupled with damping asymmetry ratio in the range of 2 would be a better design compromise. Furthermore, a very low compression mode damping is observed to increase the sprung mass roll angle and roll camber of the inner wheels under a steady lateral acceleration input. The results show that an asymmetric damper synthesis is complex task involving a large number of design compromises among the vertical and roll dynamic, and kinematic performance measures. Formulation of a performance index comprising dynamic and kinematic responses of the model, and subsequent minimization of the performance index would be instrumental in obtaining an optimal asymmetric damper.

5. References

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Nomenclature

 $a_{11} = a_{22}$ = Components of chassis displacement matrix

 $a_{11k} = a_{22k}$ = Components of wheel spindle displacement matrix a_y = Effective lateral acceleration

 f_{dsk} , f_{duk} = Right- and left- damping forces acting on the sprung and unsprung masses f_{tlsk} , f_{tluk} = Vertical tire forces acting on the sprung and unsprung masses

 f_{tk} = Tire forces

 f_{tbs} , f_{tbuk} = Forces transmitted to the sprung and unsprung masses

 f_{ssk} , f_{suk} (k=R, L) = Right- and left- suspension spring forces acting on the sprung and unsprung masses

k = Subscript used to denote suspension side 'left' (L) or 'right' (R)

 l_{s0} = Initial strut length

 l_{MNk} and l_{OPk} = Upper and lower control arm lengths (left and right suspensions) l_{OA} , l_{OP} = Distances of the joints A_R and P_R from point O_R (or A_L and P_L from point O_L) m_s , m_{uk} = sprung, left and right unsprung masses x_d = Distance from the beginning of the bump

 y_{uk} = Wheel center lateral displacement

 z_{s} , z_{uk} = Sprung mass and unsprung mass vertical displacements

 z_0 =Road vertical input

 A_{max} = Lateral acceleration amplitude

 A_{ky} , A_{kz} , B_{ky} , B_{kz} = Instantaneous y- and z- coordinates of lower and upper mounts of left and right suspensions.

 C_s , C_t = Suspension and tire damping coefficients

 C_{crit} = Critical damping coefficient

 F_v = Lateral force

 $I_x I_{ukx}$ = Mass moment of inertia of sprung and unsprung masses about x- axis

 K_s , K_t , K_{tl} = Suspension spring, tire vertical and lateral stiffness coefficients

 L_T = Effective length of the torsion bar between attachment points Ts_R and Tc_R

 M_k , O_k , $N_k P_k$ and C_k = Instantaneous coordinates of left and right suspensions joints and wheel centers

 R_k = Effective radius of wheel k

Rc = Roll centre height

 T_{Ck} , T_{Sk} = Torsion bar attachment points at chassis

T, U, D = kinetic, potential and dissipative energy

 T_{ssk} T_{dsk} = Moments due to right- and left- suspension spring and damping forces T_{tlsk} = Moments imposed on the sprung mass due to the right- and left- tire lateral

compliance

 T_{tbs} = Torque transmitted to the sprung mass due to the torsion bar

V = Vehicle forward velocity

 ρ = Ratio of rebound to compression damping coefficient, damping asymmetry ratio.

 ζ_c = Compression mode damping ratio

 ϕ_s = Sprung mass roll angle motion

 ϕ_L , ϕ_R = Left and right camber angles

 Δl_k = Left and right strut deflections

 θ_T = Torsion bar twisting angle angle

 Δz_k = Tire deflection

Appendix I

The expressions for the kinematic responses of the left- and right (k=L and R) suspensions, which include the instantaneous coordinates of the joints and the wheel camber angles, in terms of the generalized coordinates:

$$\begin{split} \phi_{k} &= \frac{1}{D_{k}} \begin{bmatrix} (e_{k} - 2M_{jy}) [x_{2k} - (g_{k}O_{ky} + h_{k}O_{kz}) - (h_{k} - 2O_{kz})(P_{kz0} + z_{uk})] \\ &+ (a_{k} - c_{k})(g_{k} - 2O_{ky})(e_{k} - 2M_{ky}) \\ &- (g_{k} - 2O_{ky}) [x_{1k} - (e_{k}M_{ky} + f_{k}M_{kz}) - (f_{k} - 2M_{kz})(N_{kz0} + z_{uk})] \\ &= \left[\frac{1}{D_{k}} \begin{bmatrix} b_{k}(e_{k} - 2M_{ky}) - a_{k}(f_{k} - 2M_{kz})] \\ &- (h_{k} - 2O_{kz})(P_{kz0} + z_{uk}) + (g_{k}O_{ky} + h_{k}O_{kz}) - x_{2k} \\ &+ [c_{k}(h_{k} - 2O_{kz}) - d_{k}(g_{j} - 2O_{ky})] \\ &- (f_{k} - 2M_{kz})(N_{kz0} + z_{uk}) + (e_{k}M_{ky} + f_{k}M_{kz}) - x_{1k} \\ &+ (h_{k}c_{k} - a_{k}d_{k})[(g_{k} - 2O_{ky})(e_{k} - 2M_{ky})] \\ &+ a_{k}c_{k}[(e_{k} - 2M_{ky})(h_{k} - 2O_{kz}) - (g_{k} - 2O_{ky})(f_{k} - 2M_{kz})] \\ &+ a_{k}c_{k}[(e_{k} - 2M_{ky})(h_{k} - 2O_{kz}) - (g_{k} - 2O_{ky})(f_{k} - 2M_{kz})] \\ &+ a_{k}c_{k}[(e_{k} - 2M_{kz})(h_{k} - 2O_{kz}) - (g_{k} - 2O_{ky})(h_{k} - 2M_{kz})] \\ &+ a_{k}(f_{k} - 2M_{kz}) \begin{bmatrix} (a_{k} - c_{k})(g_{k} - 2O_{ky}) + x_{2k} - (g_{k}O_{ky} + h_{k}O_{kz}) \\ &- (h_{k} - 2O_{kz})(P_{kz0} + z_{uk}) \end{bmatrix} \\ &+ a_{k}(f_{k} - 2M_{kz}) \begin{bmatrix} (a_{k} - c_{k})(g_{k} - 2O_{ky}) + x_{2k} - (g_{k}O_{ky} + h_{k}O_{kz}) \\ &- (h_{k} - 2O_{kz})(P_{kz0} + z_{uk}) \end{bmatrix} \end{bmatrix} \\ &N_{kz} = \frac{1}{D_{k}} \begin{bmatrix} [(b_{k} - d_{k})(g_{k} - 2O_{ky}) - c_{k}(h_{k} - 2O_{kz})] \\ &- (h_{k} - 2O_{kz})(P_{kz0} + z_{uk}) + (g_{k}O_{ky} + h_{k}O_{kz}) - x_{2k}] \\ &- a_{k}[e_{k}M_{ky} + f_{k}M_{kz} + (a_{k} - c_{k})(e_{k} - 2M_{ky}) - x_{1k}] \\ &- a_{k}[e_{k}M_{ky} + f_{k}M_{kz} + (a_{k} - c_{k})(e_{k} - 2M_{ky}) - x_{1k}] \\ &- a_{k}[e_{k}M_{ky} + f_{k}M_{kz} + (a_{k} - c_{k})(e_{k} - 2M_{ky}) - x_{k}] \\ &- a_{k}[e_{k}(h_{k} - 2O_{kz}) \begin{bmatrix} (c_{k} - a_{k})(e_{k} - 2M_{kz}) \\ &+ a_{k}(f_{k} - 2M_{ky}) + a_{k}(f_{k} - 2M_{kz}) \end{bmatrix} \\ \\ &- a_{k}[e_{k}(h_{k} - 2O_{kz}) \begin{bmatrix} (c_{k} - a_{k})(e_{k} - 2M_{kz}) \\ &+ a_{k}(f_{k} - 2M_{kz})(N_{kz0} + z_{uk}) \\ &+ a_{k}(f_{k} - 2M_{kz})(N_{kz0} + z_{uk}) \end{bmatrix} \\ \\ &P_{kz} = \frac{1}{D_{k}} \begin{bmatrix} [(d_{k} - b_{k})(e_{k} - 2M_{ky}) + a_{k}(f_{k} - 2M_{kz})] \\ \\ &- c_{k}[(f_{k} - 2M_{kz})(N_{kz0} + z_{uk}) + e_{k}M_{ky} + f_{$$

where $a_k = N_{ky0} - C_{ky0}$; $b_k = N_{kz0} - C_{kz0}$; $c_k = P_{ky0} - C_{ky0}$; $d_k = P_{kz0} - C_{kz0}$; $e_k = N_{ky0} + M_{ky0}$; $f_k = N_{kz0} + M_{kz0}$; $g_k = P_{ky0} + O_{ky0}$; $h_k = P_{kz0} + O_{kz0}$; $x_{1k} = N_{ky0}^2 + M_{ky0}^2 + N_{kz0}^2 + M_{kz0}^2$; $x_{2k} = P_{ky0}^2 + O_{ky0}^2 + P_{kz0}^2 + O_{kz0}^2$; and $D_k = [a_k (f_k - 2M_{kz}) - b_k (e_k - 2M_{ky})](g_k - 2O_{ky}) + [d_k (g_k - 2O_{ky}) - c_k (h_k - 2O_{kz})](e_k - 2M_{ky})$

Appendix II

The forces due to tire damping, and the lateral and vertical compliance are formulated considering four different possible conditions; namely: (i) both the tires are in contact with the ground $(z_{uL}-z_{0L}<\delta_u \text{ and } z_{uR}-z_{0R}<\delta_u)$, where δ_u is the static tire deflection; (ii) left wheel in contact with the ground, while the right wheel loses the ground contact $(z_{uL}-z_{0L}<\delta_u \text{ and } z_{uR}-z_{0R}\geq\delta_u)$; (iii) right wheel is in contact with the ground, while the left wheel loses the ground contact $(z_{uL}-z_{0L}<\delta_u \text{ and } z_{uR}-z_{0R}\geq\delta_u)$; (iii) right wheel is in contact with the ground, while the left wheel loses the ground contact $(z_{uL}-z_{0L}\geq\delta_u \text{ and } z_{uR}-z_{0R}<\delta_u)$; and (iv) both the wheels lose contact with the ground $(z_{uL}-z_{0L}\geq\delta_u \text{ and } z_{uR}-z_{0L}\geq\delta_u)$. These are summarized below:

$$\begin{split} f_{tlsk} &= K_{tl} (y_{uk} - \phi_{k} R_{k}) \frac{\partial (y_{uk} - \phi_{k} R_{k})}{\partial z_{s}}; \\ f_{tluk} &= K_{tl} (y_{uk} - \phi_{k} R_{k}) \frac{\partial (y_{uk} - \phi_{k} R_{k})}{\partial \phi_{s}}; \text{and } f_{tk} = K_{t} \Delta z_{tk} + C_{t} \Delta \dot{z}_{tk}; k=R, L \\ for z_{uL} - z_{0L} < \delta_{u} \text{ and } z_{uR} - z_{0R} < \delta_{u} \\ f_{tlsR} &= 0; \quad f_{tlsL} = K_{tl} (y_{uL} - \phi_{L} R_{L}) \frac{\partial (y_{uL} - \phi_{L} R_{L})}{\partial z_{s}} \\ f_{tlsR} &= 0; \quad T_{tlsL} = K_{tl} (y_{uL} - \phi_{L} R_{L}) \frac{\partial (y_{uL} - \phi_{L} R_{L})}{\partial \phi_{s}} \\ f_{tluR} &= 0; \quad f_{tluL} = K_{tl} (y_{uL} - \phi_{L} R_{L}) \frac{\partial (y_{uL} - \phi_{L} R_{L})}{\partial z_{uL}} \\ f_{tlaR} &= 0; \quad f_{tluL} = K_{tl} (y_{uL} - \phi_{L} R_{L}) \frac{\partial (y_{uL} - \phi_{L} R_{L})}{\partial z_{uL}} \\ f_{tlaR} &= 0; \quad f_{tlu} = K_{tl} (y_{uL} - \phi_{L} R_{L}) \frac{\partial (y_{uL} - \phi_{L} R_{L})}{\partial z_{uL}} \\ f_{tlaR} &= 0; \quad f_{tl} = K_{t} \Delta z_{tL} + C_{t} \Delta \dot{z}_{tL} \\ k=R, L \quad \text{for } z_{uL} - z_{0L} < \delta_{u} \text{ and } z_{uR} - z_{0R} \ge \delta_{u} \\ f_{tlsR} &= K_{tl} (y_{uR} - \phi_{R} R_{R}) \frac{\partial (y_{uR} - \phi_{R} R_{R})}{\partial z_{s}}; \quad f_{tlsL} = 0 \\ f_{tlaR} &= K_{tl} (y_{uR} - \phi_{R} R_{R}) \frac{\partial (y_{uR} - \phi_{R} R_{R})}{\partial \phi_{s}}; \quad f_{tlsL} = 0 \\ f_{tluR} &= K_{tl} (y_{uR} - \phi_{R} R_{R}) \frac{\partial (y_{uR} - \phi_{R} R_{R})}{\partial z_{uR}}; \quad f_{tluL} = 0 \\ f_{tlsR} &= K_{tl} \Delta z_{tR} + C_{t} \Delta \dot{z}_{tR}; \quad f_{tL} = 0 \\ k=R, L \quad \text{for } z_{uL} - z_{0L} \ge \delta_{u} \text{ and } z_{uR} - z_{0R} \ge \delta_{u} \\ f_{dlsk} &= 0; \quad T_{dlsk} = 0; \quad f_{tluk} = 0; \quad f_{tk} = 0; \quad k=R, L \quad \text{for } z_{uL} - z_{0L} \ge \delta_{u} \text{ and } z_{uR} - z_{0R} \ge \delta_{u} \\ (A-2) \end{aligned}$$