

1 **Coordinating Biomass Supply Chains for Remote Communities: A**
2 **Comparative Analysis of Non-cooperative and Cooperative**
3 **Scenarios**

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8
9 **Abstract** - The absence of economies of scale is a major barrier in use of renewable energy
10 sources in small and dispersed off-grid remote communities. For example, in northern Canada,
11 diesel is currently the main source of electricity and heat generation. Coordination of biomass
12 supply chains could play a key role in improving the cost efficiency and reliability of bioenergy
13 generation through bundled ordering and creation of storage hubs. In this study, a supply chain
14 management model with multiple suppliers and multiple end-user communities is formulated.
15 The proposed model enables us to analyse and compare the outcomes of adopting a cooperative
16 coordination strategy (with a joint pay-off for communities) versus a non-cooperative
17 coordination strategy (with individual payoffs for communities). Other peculiar attributes of the
18 proposed model rest in the addressing of restricted ordering schedules and quantities (due to
19 unavailability of pathways) by advocating nonlinear ordering and distribution costs (to
20 incorporate quantity discounts) achieved through coordinated and/or collective inventories. A real
21 biomass supply chain case study of three northernmost Nunavik communities in Quebec is
22 considered to show the applicability of the model and provide insights for uptake of bioenergy
23 sources in remote off-grid communities.

24
25 **Keywords:** Bioenergy; supply chain coordination; optimization; scheduling; logistics; remote
26 communities

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27 **1. Introduction**

28 Energy supply is a key factor for survival of the communities in northern Canada and in
29 maintaining and enhancing the quality of life for citizens of this region, given the extreme
30 weather conditions experienced in this part of Canada. Lack of connectivity to the main grid and
31 other permanent carriers of energy sources (such as pipelines) have forced these communities to
32 rely on stand-alone off-grid energy generation facilities (Natural Resources Canada (NRCan)
33 2011). The vast majority of these remote communities rely on fossil fuels, and in particular
34 diesel, as the main source of energy (National Energy Board (NEB) 2016). Diesel is mostly
35 shipped from the major cities (in the south) in spring and summer via the waterways or roads
36 depending on their availability (e.g. mainly covered by ice in the winter). The reliance on one
37 type of fuel and its supply chain has made these communities even more vulnerable.

38 A transition to renewable sources of energy in northern Canada could not only diversify the
39 supply mix, enhancing the resilience of the communities, but also would be a step towards
40 reducing the generation of greenhouse gas emissions in Canada. However, the remoteness and
41 dispersion of these small northern communities diminishes the economies of scale. In that sense,
42 the fixed (and mostly capital) costs associated with energy production facilities will be spread
43 across smaller quantities of energy increasing the unit cost of energy production (per Kwh). This
44 has been a discouragement for investment in building and maintaining renewable energy facilities
45 in the region. In addition, the generated energy from renewable sources could be less affordable
46 for the residents compared to the diesel option (NEB 2016).

47 In comparison with diesel, biomass is well positioned to be used as a replacement or back-up
48 fuel in northern communities due to its carbon abatement potentials. As a fuel-based option, it
49 could be transported to the region through similar logistics arrangements that exist for diesel with
50 a number of shipment companies (Rahman 2014). It is worth mentioning that the biomass from
51 agricultural and forestry residues is abundant across Canada (Paré et al. 2011), from
52 diverse/varied materials, locations and suppliers.

53 In comparison with other renewable energy sources, biomass facilities are typically
54 associated with a lower levelized capital and operational cost (excluding hydro) (Ellabban et al.
55 2014, IRENA 2018). The levelized cost of electricity (LCOE) is established by calculating the

56 total cost of electricity generation (capital and operation & maintenance) over the service life of
57 facilities and distributing it per unit of electricity generated (International Renewable Energy
58 Association (IRENA) 2018). LCOE could be calculated with inclusion or exclusion of fuel costs.
59 In Canada, the levelized costs of electricity generation from wind, solar, and biomass are reported
60 in ranges of [0.07,0.31], [0.11,0.35], and [0.06,0.26] in \$/KWh, respectively (NEB 2017). The
61 energy conversion and loading factors of biomass energy facilities are also higher than that of
62 wind and solar energy technologies (Ellabban et al. 2014; Sun et al. 2018). The loading factor is a
63 measure corresponding to the efficiency of energy production calculated as the ratio of average
64 (generated) energy to the demand (at peak) (IRENA 2018). From a technological perspective, it
65 could represent the percentage of facility uptime with electricity output. Moreover, small scale
66 bioenergy technologies are manufactured with high levels of standardization, while the solar and
67 wind technologies are mostly project-based and their performance highly depends on the
68 characteristics of each specific site. In addition, the focus on solid biomass stems from the fact
69 that liquid (wood-based) biodiesel is much more costly (Sarkar et al., 2011) and has poorer
70 environmental performance due to the large consumption of non-renewable resources as well as
71 carbon emissions during the ethanol production process (Neupane, et al., 2013). Therefore,
72 biomass is an available and potentially efficient energy source for stakeholders wishing to seek
73 alternatives to legacy energy sources such as diesel. As such, the use of biomass as a source for
74 energy generation has increased by 35% in terms of installed capacities in northern Canada since
75 year 2006 (NEB 2016).

76 In general, bioenergy supply chain management has several peculiar attributes (Rentizelas et
77 al. 2009; Grant and Clarke 2010; Mafakheri and Nasiri 2014; Nasiri et al. 2016; Sun et al. 2018;
78 Zandi Atashbar et al. 2018). Variation in type and quality of biomass materials imposes varied
79 transportation and storage requirements in order to minimize moisture accumulation or spoilage.
80 In addition, some sources of biomass materials (such as agricultural residues) are not available
81 throughout the year or their supply fluctuates considerably over time (Yazan et al. 2011).

82 There are several specific challenges with respect to the supply of biomass to northern
83 communities. First, biomass materials are diverse and their suppliers are spatially dispersed in
84 Canada, with varied supply capacities and variability, making it challenging to recognize a
85 specific biomass supply pathway for remote communities in northern Canada (Canadian

86 Bioenergy Association (CanBio) 2014). The communities, on the other hand, are also spatially
87 dispersed. Such attributes elevate the risk of biomass supply discontinuity and shortage against
88 the backdrop of extreme weather conditions in the north (and the greater need for continuous
89 supply of energy). Consequently, aggregated biomass inventories and supply chain coordination
90 are part of the solutions to improve the economies of scale and reduce the associated risks for
91 adoption of biomass energy in northern communities in Canada.

92 In the sense of the above facts, this study proposes a bioenergy supply chain coordination
93 model incorporating biomass hubs to address the efficiency and logistics challenges. The model
94 incorporates the peculiar attributes of the remote communities including geographical dispersion,
95 absence of economies of scale, and accessibility perspectives. There could be two pathways for
96 coordination. A non-cooperative scenario in which the supply of biomass is coordinated (i.e.
97 coordination of suppliers), and a cooperative scenario in which both supply and ordering
98 (demand) of biomass are coordinated (i.e. coordination of suppliers and demand from the
99 communities). In the non-cooperative coordination scenario, each community optimizes its own
100 payoff with access to aggregated inventories at hubs. In the cooperative coordination scenario, a
101 collective pay-off is optimized with access to collective inventories as well as orders through
102 hubs. In doing so, the model enables us to get insights into the impact of ordering restrictions (on
103 order quantities and timings), purchase and distribution quantity discounts, as well as collective
104 inventories in enhancing the share of biomass under each coordination scenario.

105 In the following sections, first, a literature review is presented on supply chain coordination.
106 A description of the proposed model is then provided along with the details of the governing
107 constraints and requirements in both coordination cases. A case study of select communities in
108 northern Quebec will be investigated followed by an analysis of the results and discussions.
109 Finally, the paper concludes by summarizing the key elements of the proposed model, the case
110 study, assumptions and limitations, as well as avenues for future research.

111

112 **2. Literature Review**

113 This section examines the literature that underpins this research and focuses primarily on the
114 nature and benefits that previous research has attributed to supply chain coordination. A

115 particular attention is given to highlight the literature about supply chain coordination when the
116 ordering and supply quantities are small and there is restriction on delivery schedules while the
117 demand is steady. These characteristics resemble the case of biomass supply to remote
118 communities. As such, the potential import for a biomass supply chain coordination approach and
119 model for northern remote communities in Canada is then discussed by integrating three
120 mainstream supply chain coordination mechanisms identified in the literature paving the path for
121 the propositions that follow in the methodology section.

122 Supply chain coordination accounts for vertical arrangements (in form of partnership
123 contracts) among various layers of supply chains (supplier, retailer, and end-user of products) or
124 horizontal alignments (in form of cooperation and collective decision making) among
125 competitors (excluding suppliers) (Chan 2019). The main target of a coordination scheme is to
126 either increase the profitability of involved parties (Chaharsooghi and Heydari 2010) or reduce
127 the risk of back orders (Mena et al. 2013; Giri and Bardhan 2015; Cai et al. 2019). There are
128 various mechanisms suggested in the literature to establish supply chain coordination.

129 Quantity discounts have been considered as a means of coordination to encourage retailers
130 to establish higher inventories, thereby minimizing backorders (Heydari 2014; Huang et al. 2015;
131 Sarkar 2016). A quantity discount as a sole coordination mechanism could motivate retailers to
132 extend their ordering times in order to increase the quantity of each order (less frequent orders in
133 bigger batches), increasing the risk of back orders (Zhang et al. 2014). To address this issue,
134 advance order payments, in combination with quantity discounts, have been proposed as a way of
135 ensuring on-time orders from retailers (Zhang et al. 2014; Tong et al. 2019). Temporary and
136 time-based quantity discounts are also suggested to serve as incentives not only for the quantity
137 of orders, but also for the timing of deliveries (Alaei and Setak 2015). Consequently, an optimal
138 schedule for the discounts (as a function of quantity and time) was proposed, which allocates the
139 incentives on a temporary basis such that to encourage suppliers' commitment to on-time
140 deliveries.

141 Revenue/cost sharing is also considered as an alternative mechanism to encourage alignment
142 of involved parties in a partnership model (Hou et al. 2017). Mafakheri and Nasiri (2013)
143 proposed a leader-follower revenue-sharing game in a two-echelon supply chain of supplier-
144 retailer. They explored the assignment of a leadership position (the party that offers shared

145 revenues) to supplier and retailer, and compared the performance of each setting from cost and
146 environmental perspectives. Oliviera et al. (2013) have analysed the impact of bilateral (revenue
147 or cost sharing) contracts, as a means of supply chain coordination, in the electricity industry,
148 using a game theoretic model. They have suggested a two-part tariff as the best bilateral contract
149 option in improving the efficiency and profitability of the suppliers.

150 Finally, multi-level inventory planning has also been investigated as a means of promoting
151 coordination in supply chains. This network scale approach is particularly well-suited to fostering
152 coordination among demand points with small order quantities (such as communities of the
153 northern Quebec). This approach could improve the economies of scale in the long-term (through
154 establishing aggregated distribution inventories) and minimizing the risk of shortage in short-
155 term (through maintaining local retailer/end user inventories). There are several examples of
156 supply chain models with multi-level inventories in the literature. Ganeshan (1999) proposed a
157 single objective cost minimization model for a supply chain network consisting of multiple
158 suppliers and retailers as well as a single warehouse as the distribution and coordination point.
159 The holding, ordering, and transport costs for maintaining inventories at the retailers and
160 warehouse were incorporated into the above mentioned objective function to direct a coordinated
161 inventory plan consisting of optimal order quantities and their schedule. Minner (2003) presented
162 a survey of supply chain network models with multi-level inventories at the supplier, distribution,
163 and retailer points. They concluded that the incorporation of suppliers' competition, through
164 offering preferential pricing and quantity discounts, has not been explored in the literature.
165 Shahabi et al. (2013) presented an integrated supply chain coordination model with addition of
166 hubs into the supply chain network. The hubs serve as a consolidating point for the retailers with
167 proximate locations, thus improving the economies of scale by reducing the unit transport and
168 holding costs. Their proposed model, however, did not consider a capacity for the hubs and the
169 suppliers' prices did not involve a quantity discount.

170 Considering the earlier mentioned challenges in biomass supply chains, in particular as
171 relates to remote communities, this paper proposes integration of the mainstream supply chain
172 coordination mechanisms of quantity discounts, cost sharing, and multi-level inventories with
173 incorporation of biomass storage hubs. The hubs will serve as the main driver to coordinate
174 ordering and/or storage activities for targeted communities and to enhance the economies of scale

175 for a biomass supply chain network of spatially dispersed suppliers and communities. In
176 particular, the hubs could trigger higher quantity discounts in biomass purchasing and transport.
177 This bi-level inventory planning approach (with storage capacities at hubs and communities) will
178 reduce the risk of biomass shortage, as the local storage capacities in communities will be
179 arranged to meet the short-term needs of the communities while the hubs could secure a steady
180 supply of biomass throughout the year. In addition, the proposed model could consider the
181 possibility of switching to an alternative fuel (i.e. diesel) in case of biomass shortage or if/when
182 the marginal cost of energy production from biomass surpasses that of the alternative fuel (Nasiri
183 et al 2016). We will consider alternative biomass supply chain coordination scenarios with cost
184 sharing among communities (cooperative scenario) and without cost sharing among them (non-
185 cooperative). Considering these coordination arrangements, in the following section, a bi-level
186 and bi-fuel energy supply chain optimization model will be formulated to identify the optimal
187 schedule for production of energy from biomass and diesel, the optimal order quantities and
188 schedule from suppliers and hubs, and the subsequent inventory requirements at the community
189 and hub levels.

190

191 **3. Methodology**

192 Reflecting on the case of biomass supply chains for northern Canada, a network comprising of
193 end-user communities and biomass suppliers is considered. As these communities are relatively
194 small, a collective (bundled) delivery of biomass from suppliers to these communities could
195 improve the economies of scale by reducing the unit costs resulting from transport. The bundling
196 of deliveries could also attract pricing discounts from biomass suppliers. This bundling
197 (coordination) of biomass deliveries could be in place through a shared biomass purchase-
198 distribution channel (hubs) with or without a joint cost sharing agreement (cooperation) of the
199 receiving communities. The former situation would be a cooperative coordination, whereas the
200 latter points to a non-cooperative coordination. As such, the multiplicity of these communities
201 justifies the incorporation of biomass storage hubs as not only a place to establish aggregated
202 (coordinated) inventories, but also a mechanism to cluster the communities from a biomass
203 distribution perspective. These communities could be involved in such an arrangement
204 independently (non-cooperatively) or through a joint cost sharing agreement

205 (cooperatively).Figure 1 presents a generic representation of a supply chain network with
206 suppliers, hubs and local inventories (i.e. the end user communities).

207 Each hub is expected to be served by a subset of the participating suppliers based on their
208 price, distance and transport cost. A hub is also expected to serve as a representative point for
209 participating communities given their distance and geographical dispersion. Therefore, an
210 optimization model representing such a network for biomass supply to northern communities
211 shall consider the possible pathways between suppliers and hubs as well as the clustered
212 communities served by each hub. In addition, to enhance the economies of scale, optimal
213 coordinated inventory plans and ordering (delivery) quantities and schedules at the hub and local
214 storage shall be identified during the planning horizon. On that basis, the switching (substitution)
215 schedule between alternative fuels (biomass and diesel) will also be directed.

216 In the sequel, a supply chain network optimization model is proposed. This model could
217 be formulated under a non-cooperative coordination scenario with individual communities
218 minimizing their individual costs or a cooperative coordination scenario minimizing a total
219 collective cost of biomass supply chain network with a substitute fuel (diesel) as back-up.
220 Collective quantity discounts as well as aggregation of inventories in hubs are considered as the
221 means of fostering the coordination of biomass orders and deliveries. In addition, higher end-user
222 energy prices (several times more than southern cities) could act as an incentive for
223 diversification of fuel sources. Due to these discounts/incentives, prices and costs will be
224 influenced by quantities leading to a nonlinear (quadratic) biomass supply chain network
225 optimization problem.

226 Over a planning horizon of T (i.e. $t = 1,2, \dots T$), the costs are comprised of
227 purchasing/delivery costs from the point of supply, holding cost at the hubs, delivery costs from
228 hubs to local inventories, holding cost at local inventories, and energy conversion costs from
229 biomass and the alternative fuel.

230 In a non-cooperative coordination scenario, each community optimizes its own payoff
231 represented by Eq. 1.1 (that includes cost of biomass ordering from hubs, local storage costs, and
232 energy generation cost). The hub will also act as an individual player maximizing its payoff
233 represented by Eq. 1.2 (that includes revenue from selling biomass to communities as well as

234 sourcing and hub storage costs). This will pose a multi-objective optimization problem as
 235 follows:

$$236 \quad \text{Minimize} \quad C_j^{(T)} = \sum_{t=0}^T [\alpha_j \cdot I_j^{(t)} + \gamma_j \cdot z_j^{(t)} + \delta_j \cdot [D_j^{(t)} - z_j^{(t)}] + \sum_{k=1}^K \beta_{kj}^{(t)} \cdot y_{kj}^{(t)}]$$

237 (1.1)

$$238 \quad \text{Maximize} \quad H^{(T)} = \sum_{t=0}^T [\sum_{j=1}^N \sum_{k=1}^K \beta_{kj}^{(t)} \cdot y_{kj}^{(t)} - \sum_{i=1}^M \sum_{k=1}^K p_{ik}^{(t)} \cdot x_{ik}^{(t)} - \sum_{k=1}^K H_k \cdot h_k^{(t)}]$$

239 (1.2)

240 $\{i = 1,2, \dots M \text{ (suppliers)}; j = 1,2, \dots N \text{ (communities)}; k = 1,2, \dots K \text{ (hubs)}\}$

241

242 In a cooperative coordination scenario, a collective payoff (including the costs associated with
 243 biomass sourcing (purchasing and transport from suppliers), hub storage, delivery to
 244 communities, storage at communities, and energy generation) optimized as presented in Eq. 1.3:

$$245 \quad \text{Minimize} \quad C^{(T)} = \sum_{t=0}^T \sum_{i=1}^M \sum_{k=1}^K p_{ik}^{(t)} \cdot x_{ik}^{(t)} + \sum_{t=0}^T \sum_{k=1}^K H_k \cdot h_k^{(t)}$$

$$+ \sum_{t=0}^T \sum_{k=1}^K \sum_{j=1}^N \beta_{kj}^{(t)} \cdot y_{kj}^{(t)} + \sum_{t=0}^T \sum_{j=1}^N \alpha_j \cdot I_j^{(t)}$$

$$246 \quad + \sum_{t=0}^T \sum_{j=1}^N \gamma_j \cdot z_j^{(t)} + \sum_{t=0}^T \sum_{j=1}^N \delta_j \cdot [D_j^{(t)} - z_j^{(t)}] \quad (1.3)$$

247

248 The *decision variables* are as follows:

249 $x_{ik}^{(t)}$: Biomass delivery from supplier ‘*i*’ to hub centre ‘*k*’ at time ‘*t*’ (Kg)

250 $y_{kj}^{(t)}$: Biomass delivery from hub ‘*k*’ to community ‘*j*’ at time ‘*t*’ (eKg)

251 $z_j^{(t)}$: Electricity generation from biomass in community ‘*j*’ at time ‘*t*’ (KWh)

252

253 And *parameters* of the model are listed as follows:

254 $p_{ik}^{(t)}$: Biomass price (including transportation) offered by supplier 'i' for delivery to hub centre
255 'k' at time 't' (\$/Kg)

256 H_k : Holding cost at hub 'k' per unit of time (\$/Kg)

257 $h_k^{(t)}$: Biomass inventory level at hub 'k' at time 't' (Kg)

258 $\beta_{kj}^{(t)}$: Biomass ordering/delivery cost from hub 'k' to community 'j' at time 't' (\$/Kg)

259 α_j : Holding cost at local biomass inventory of community 'j' per unit of time (\$/Kg)

260 $I_j^{(t)}$: Local biomass inventory level at community 'j' at time 't' (Kg)

261 r_{kj} : Delivery time between hub 'k' and community 'j' (Month)

262 γ_j : Levelized biomass-to-electricity conversion cost in community 'j' including capital and
263 operational costs (\$/KWh)

264 δ_j : Levelized electricity generation cost from alternative (diesel) fuel in facility of community 'j'
265 at time 't' including capital, operational and fuel costs (\$/KWh)

266 $D_j^{(t)}$: Electricity demand of community 'j' at time 't' (KWh)

267 t_{ik} : Delivery time between supplier 'i' and hub 'k' (Month)

268 f_j : Biomass conversion rate in biomass-to-electricity conversion facility of community 'j'
269 (KWh/Kg)

270 Z_j : Capacity of biomass electricity generation facility in community 'j' (KW)

271 θ_j : Loading factor of biomass electricity generation facility in community 'j'

272 I_j : Capacity of local biomass inventory at community 'j' (Kg)

273 h_k : Capacity of hub 'k' (Kg)

274 S_i : Biomass supply capacity of supplier 'i' (Kg)

275 p_i^U : Biomass price of supplier 'i' with no discount (\$/Kg)

276 p_i^L : Biomass price of supplier 'i' with full discount (\$/Kg)

277 β_{kj}^U : Biomass order/delivery cost from hub 'k' to community 'j' with no discount (\$/Kg)

278 β_{kj}^L : Biomass order/delivery cost from hub 'k' to community 'j' with full discount (\$/Kg)

279

280 Subject to the following *constraints*:

281 - Inventory levels at the local storage points:

282

$$283 \quad I_j^{(t)} = I_j^{(t-1)} + \sum_{k=1}^K y_{kj}^{(t-r_{kj})} - z_j^{(t)} / f_j ; I_j^{(0)} = 0 \quad (2)$$

284

285 - Inventory levels at the hubs (with arrivals from clustered sources and departures to targeted
286 communities):

$$287 \quad h_k^{(t)} = h_k^{(t-1)} + \sum_{i=1}^M x_{ik}^{(t-t_{ik})} - \sum_{j=1}^N y_{kj}^{(t)} ; h_k^{(0)} = 0 \quad (3)$$

288 - Biomass energy production levels (subject to demand profile of the communities):

$$289 \quad z_j^{(t)} \leq \text{Min}(720 * \theta_j * Z_j, D_j^{(t)}) \quad (4)$$

290 - Local storage capacities:

$$291 \quad 0 \leq I_j^{(t)} \leq I_j \quad (5)$$

292 - Storage capacities at the hubs:

$$293 \quad 0 \leq h_k^{(t)} \leq h_k \quad (6)$$

294 - Suppliers' capacities (for biomass purchase):

$$295 \quad \sum_{k=1}^K x_{ik}^{(t)} \leq S_i \quad (7)$$

296 - Biomass pricing with quantity discounts from the suppliers (as a function of purchase and
297 capacities):

298
$$p_{ik}^{(t)} = p_i^U - (p_i^U - p_i^L) \frac{x_{ik}^{(t)}}{S_i} \quad (8)$$

299 - Distribution costs with quantity discounts for biomass deliveries from hubs:

300 As a function of individual orders and hub capacities (in non-cooperative scenario):

301
$$\beta_{kj}^{(t)} = \beta_{kj}^U - (\beta_{kj}^U - \beta_{kj}^L) \frac{y_{kj}^{(t-r_{kj})}}{h_k} \quad (9.1)$$

302 As a function of collective orders and hub capacities (in cooperative scenario):

303
$$\beta_{kj}^{(t)} = \beta_{kj}^U - (\beta_{kj}^U - \beta_{kj}^L) \frac{\sum_{j=1}^N y_{kj}^{(t)}}{h_k} \quad (9.2)$$

304 With respect to the following decision variables (assuming $K < M$ and N):

305
$$x_{ik}^{(t)}, y_{kj}^{(t)}, z_j^{(t)} \geq 0 \quad (10)$$

306 In case of a non-cooperative scenario, the multi-objective optimization problem presented by
 307 Eq. 1.1, and Eq. 1.2, can be rewritten as a compromise programming problem (Para et al. 2005;
 308 André and Romero 2008). In this sense, the single objective optimization solutions for individual
 309 objectives are identified. The best and worst solutions among them are used to transform the
 310 multi-objective optimization problem to a single objective one as follows:

311
$$\text{Maximize } \lambda \quad (11)$$

312 Subject to the following additional constraints:

313
$$C_j^{(T)} \leq \lambda C_j^{min} + (1 - \lambda) C_j^{max} \quad j = 1, 2, \dots, N \quad (12)$$

314
$$H^{(T)} \geq \lambda H^{max} + (1 - \lambda) H^{min} \quad (13)$$

315
$$0 \leq \lambda \leq 1 \quad (14)$$

316 Where

317 λ : The compromise variable that captures the possible ranges for each objective function
 318 (*Decision Variable*)

319 C_j^{min} : Best (minimum) value of $C_j^{(T)}$ in case it is considered as the sole objective function subject
320 to Eqs. 2 to 9.2 and 10 as constraints

321 H^{max} : Best (maximum) value of $H^{(T)}$ in case it is considered as the sole objective function
322 subject to Eqs. 2 to 9.2 and 10 as constraints

323 C_j^{max} : Worst (maximum) value of $C_j^{(T)}$ among all single objective solutions

324 H^{min} : Worst (minimum) value of $H^{(T)}$ among all single objective solutions

325

326 By maximizing the value of λ , the best compromise among the objectives is identified, with
327 constraints 12 and 13 capturing the trade-offs among the objectives and ensuring that all
328 objective functions get as close as possible to their optimal values.

329 The peculiar attribute of the above model rests in the restricted ordering schedules and
330 quantities (due to unavailability of pathways) by advocating nonlinear ordering and distribution
331 costs (to incorporate quantity discount) achieved through multi-level inventories. In this sense,
332 the model has to arrive at the best order quantity within a feasible schedule considering ordering
333 and transportation costs and capacities as well as the perceived collective discounts. In addition,
334 the effect of cooperation in such a supply chain and the conditions that could encourage or
335 discourage them from cooperation will be investigated. In the next section, the proposed model
336 will be applied to a case study of representative northern communities to show its applicability
337 and to gain insights on the impact of bioenergy hubs for dispersed communities in northern
338 Canada, as a means of improving the economies of scale and making the switching to biomass
339 (from diesel) more cost-efficient.

340

341 **4. Case Study**

342 The case study considers three Quebec northernmost Inuit communities of Kangigssujuaq (KA),
343 Salluit (SA), and Ivujivik (IV) in Nunavik region. These communities are remote and off-grid
344 and located by the Hudson strait. They are currently relying on off-grid diesel facilities for
345 electricity generation, with installed capacities of 1.5, 3, and 1.0 MW (Hydro-Quebec 2008),

346 serving a population of 696, 1347, and 370, respectively (Statistics Canada 2012). Location of
347 these communities is unique from a supply chain perspective as they can only be served by
348 waterways from the east through the Hudson Bay as well as from the west through Labrador Sea
349 (Figure 2).

350 Establishing biomass as the fuel for electricity generation will benefit these communities
351 from an energy security perspective (through diversifying the energy sources and relying on a
352 source (biomass) that is less susceptible to fluctuations in energy prices) and provides them with
353 emission reduction (NRCan, 2015; Laganière et al., 2017). It shall be mentioned that biomass as
354 a fuel is not considered entirely carbon neutral due to emissions involved in preparation and
355 transportation of biomass (Woods et al., 2003; Murphy et al., 2015). In this regard, diesel
356 facilities could serve as backup capacities ensuring an energy production mix for base and peak
357 needs. This fuel diversification plan is challenging as the size of these communities and their
358 remoteness diminishes the economies of scale for biomass supply. The biomass has to come from
359 distant suppliers, where the lack of local sources and the small scale of the supply require a
360 coordinated supply chain network. As such, aggregating the needs of these communities will
361 increase the scale of the supply and will improve the economies of scale. Consequently, ordering
362 one type of biomass (ex. pellets) will be a key factor in improving the cost efficiency through
363 bundling of the orders (received from suppliers) at the hubs. The unique location of these
364 communities provides them with an opportunity to receive biomass supply via two alternative
365 pathways, through Hudson Bay and through Labrador Sea, to benefit from competitive offers at
366 each side and to reduce the risk of shortage. We consider two hubs (one representing each
367 pathway) due to small scale of deliveries. It can be concluded that adding more hubs could
368 diminish the economies of scale at each pathway (lowering the collective quantities handled
369 through each hub).

370 To achieve the above targets, there is a need for creation of biomass hubs on each side of
371 the supply chain that could serve these communities, and to identify the optimal order quantities
372 and schedules from the suppliers in line with the energy needs of the communities throughout the
373 year and the availability of transportation through the waterways. There would be two alternative
374 coordination scenarios. There is the non-cooperative scenario, in which each community is
375 optimizing its own pay-off and the hubs optimizing their own payoffs as well, and the

376 cooperative option, in which the communities look for a collective solution and are consolidated
377 with the hubs as one entity.

378 Case study considers two alternative hubs, one in Eastmain ($k=1$) in the west of Quebec
379 (QC) province and the other one in Bathurst ($k=2$) in the northeast of New Brunswick (NB)
380 province, representing the two pathways of biomass supply. The hub in NB could receive
381 supplies from three suppliers in QC, NB, and the state of Maine in the US ($i=1,2,3$), while the
382 hub in Eastmain could receive supplies from three QC suppliers ($i=4,5,6$). Considering these
383 circumstances, it is assumed that the time between ordering biomass and receiving it at
384 inventories is less than one month at both hubs (i.e. orders originated from suppliers) and
385 communities (i.e. orders originated from the hubs). To benefit from the delivery quantity
386 discounts, and to reduce the hassles of arrangements with shipping companies, biomass deliveries
387 are done only in May and August from the ports near the hub locations to the communities. This
388 ordering restriction is also reflecting the normal shipping season in the north (May to August)
389 when the main waterways are free of ice. The information and assumptions about the
390 communities, hubs, and suppliers are summarized in Tables 1 to 5.

391 In this regard, properties of biomass (wood pellets) and conversion facilities are
392 approximated from the literature including biomass-to-electricity levelized costs, loading factor,
393 and conversion rates for electricity generation facilities that use pellets (Nasiri and Huang 2008,
394 NEB 2017, IRENA 2018). A planning horizon of one year is considered to enable development
395 of an annual energy production plan. The monthly energy demand (equivalent to 720 hours)
396 values are derived from the latest annual demand profiles reported for these communities (Hydro-
397 Quebec 2002) and the latest average monthly trends reported by Statistics Canada (Statistics
398 Canada 2016), assuming that the per capita electricity demand has not changed considerably
399 during this time (reflecting the population and climate stability).

400 The hubs to community delivery costs and time are estimated based on the schedule and
401 rates provided by Nunavik Eastern Arctic Shipping Inc. (NEAS 2018a, 2018b). The biomass
402 (bulk pellet) purchase and delivery prices are assumed based on a survey of market prices offered
403 from various pellet suppliers in QC, NB, and the US, reflecting the fact that the supply pathway
404 from Hudson Bay requires longer road transport to Eastmain. It is initially assumed that each
405 community aims at installing a 500 KW biomass-to-electricity conversion facility with their

406 levelized capital and operational costs included in the model (Independent Electricity System
407 Operator (IESO) 2017).

408 In the next section, the solutions obtained from the proposed model under cooperative and
409 non-cooperative coordination scenarios will be obtained and interpreted in line with the above
410 inputs and assumptions. The ultimate aim would be to investigate the impact of quantity
411 discounts and hub coordination on biomass uptake (% of electricity from biomass) by these
412 communities and to provide a comparison with the existing all diesel option in terms of the unit
413 costs incurred by the communities individually and collectively.

414

415 **5. Results Analysis**

416 In this section, we first discuss some characteristics of the proposed model. Then, we turn to
417 interpretation of the results related to each coordination scenario. Further insights will be
418 provided on the effect of hubs as well as suppliers' quantity discounts. Finally, a comparison of
419 the outcomes of alternative supply chain pathways will be provided with respect to cost and share
420 of biomass.

421 The model was optimized using the latest OpenSolver version 2.9.0 (OpenSolver 2018),
422 with NOMAD (Nonlinear Optimization by Mesh Adaptive Direct Search) (NOMAD 2018). This
423 optimizer is well suited with nonlinear models having more constraints and lesser number of
424 variables. The case study deals with 180 variables and 300 constraints (including additional
425 constraints to reflect the fact about no hub-community deliveries outside May and August
426 months). With an active delivery season running from May to August, the start of the planning
427 year is set at the month of April. In the cooperative scenario, the aggregated supply chain and
428 production costs (collectively coordinated for the communities) are minimized, with purchasing,
429 delivering, and storing decisions to sustain electricity production from biomass during the year.
430 In the non-cooperative scenario, the hub acts as an entity maximizing its pay-off (gains from
431 selling biomass to communities minus aggregated sourcing and hub storage costs). Each
432 individual community is minimizing its own cost that corresponds to biomass ordering and
433 storage as well as energy production activities at each community. The later scenario presents a
434 multi-objective optimization problem. By adopting a compromise programming approach, each
435 objective function (community costs and hub payoffs) is optimized subject to the model

436 constraints. Table 6 presents the outcomes of these single objective optimizations showing the
437 conflicts among them. From that table the best and worst values of the objective functions are fed
438 into the compromise program presented through Eqs. 11-14 and subject to all other constraints of
439 the model. By maximizing the value of the compromise index (λ), each objective function will
440 approach its best value as far as the feasible region of the problem allows.

441 Tables 7 to 12 present a summary of the obtained optimal solutions for each coordination
442 scenario, including quantity and schedule of deliveries from suppliers, inventory levels at hubs,
443 quantity and schedule of deliveries to communities, local inventory levels, and electricity
444 production from biomass. As the results show, at the presence of hubs, the supplier capacities can
445 be fully exhausted, arriving at the highest supplier quantity discounts. The hub inventories start to
446 accumulate from April with a full dispatch in May, followed by another round of accumulation
447 until the second full dispatch in August. Generation of electricity from biomass commences in
448 May with steady production until December when the biomass inventories decline and gradually
449 come to an end without a chance for re-stocking due to unavailability of waterways.

450 To demonstrate the role of quantity discounts and the existence of hubs in promoting the
451 share of biomass in electricity generation and in improving the economies of scale, the
452 coordination models have been optimized under a combination of hub coordination and quantity
453 discount scenarios as listed in Table 13. The total cost of energy production, its unit cost (as a
454 measure of the economies of scale), and the share of biomass in electricity generation mix are
455 presented under these scenarios. The unit cost (\$/KWh) is calculated by distributing the total cost
456 of each scenario (\$) to total electricity generated (KWh) from biomass and diesel sources over the
457 scope of the study (one year).

458 In the non-cooperative case, the aim of each community to arrive at a minimum cost
459 triggers a competition among communities. Thus, the main operational difference between the
460 cooperative and non-cooperative coordination cases is that, in the former case, both biomass
461 ordering and delivery from hubs are collectively coordinated, while in the latter case, only
462 deliveries from hubs are collective and the orders are received by hubs from the communities
463 independently. In this sense, the communities will lose the opportunity of receiving collective
464 discounts for ordering from the hubs. This creates a chain of effects from the communities to the
465 suppliers. Suppliers 4, 5, and 6, that offer a higher price (as per Table 5) supplying to hub 2

466 (reflecting a more costly transportation pathway), will receive lower demands in the non-
467 cooperative case (as presented in Table 7). As a result, the capability of hub 2 in accumulation of
468 biomass is compromised causing lower inventory levels for this hub (Table 9). This in turn will
469 affect not only the extent of deliveries arriving from hub 2 but also the number of times deliveries
470 are taking place (Table 10) as well as the cost of deliveries (Table 11). In this situation, the
471 communities will place a higher emphasis on hub 1 to an extent that the community of IV ($j=3$)
472 will not receive any deliveries from the hub 2 in located New Brunswick. As such, the share of
473 biomass will be reduced in the non-cooperative scenarios compared to their cooperative case as
474 presented in Table 13.

475 The optimal solutions, obtained with quantity discounts and hubs for each coordination
476 case, are presented in Table 13. In the cooperative case, there will be a 61% share for biomass
477 and a unit cost of \$172 for each MWh of electricity generated, almost 20% less than a diesel only
478 solution (i.e. $z_j^{(t)} = 0$) that yields a unit cost of \$212 per MWh. In the non-cooperative case,
479 smaller communities will benefit more from the coordination of deliveries (even with no
480 collective ordering). This is reflecting fact that smaller communities are dealing with lower
481 demand for electricity, and as such, any amount of delivered biomass could have a bigger impact
482 on their energy production mix. Overall, biomass will still remain a competitive option versus the
483 diesel. The share of biomass ranges from 34.9% to 54.7% reflected by the variations in the unit
484 costs from \$157 to \$178 per MWh of generated electricity.

485 Without supplier quantity discounts (i.e. $p_{ik}^{(t)} = p_i^U$), the supply of biomass to
486 communities via hubs will continue but with a slightly higher overall unit cost leading to a
487 similar share for biomass in the electricity mix in both coordination scenarios. With no collective
488 inventories at hubs (i.e. $I_j^{(t)} = 0$), the share of the biomass in the electricity mix in both
489 coordination scenarios will be significantly reduced, as the lack of big inventories (buffers) with
490 the presence of a restricted schedule for biomass deliveries to communities, diminishes the
491 quantities of deliveries leading to only short lived biomass production periods right after the
492 deliveries in May and August, with much higher unit costs. As the results in Table 13 reveals,
493 smaller communities will be in a better position if they opt for non-cooperative coordination as
494 even small deliveries of biomass could form a considerable share of their electricity mix. Despite
495 the above fact, the overall contribution of biomass into the generation of electricity in these

496 communities will be reduced (as presented in Table 12). The case of no inventories at hubs is
497 further considered in case of eliminating the supplier quantity discounts (i.e. $I_j^{(t)} = 0$ and
498 $p_{ik}^{(t)} = p_i^U$), resulting in a similarly low share for biomass in both coordination scenarios. With
499 no hub inventories, the unit cost will be lower in the cooperative case with supplier discounts at
500 \$197 per MWh and increases to \$201 per MWh in the case with no supplier discounts. In
501 summary, the smaller communities will not be motivated to take part in a cooperative
502 coordination and prefer a non-cooperative coordination. The latter scheme is still a means of
503 coordination, reflecting the fact that communities do not prefer to cooperate but prefer to work
504 with a hub that coordinates the supply (through collective inventory) of biomass. No community
505 will have the incentive to deviate from participation in such a non-cooperative hub-based
506 coordination.

507 The final case (of no discount and no inventories at hubs), against a backdrop of some
508 uncertainties in biomass supply chains (such as availability, quality, and durability issues of
509 biomass), reflects the current situation with many northern communities, and has discouraged
510 them from adopting biomass electricity generation capacities. The above results demonstrate that
511 the incorporation of hubs in biomass supply chains, serving northern communities, can address
512 the availability issue and improve the economies of scale such that biomass can have a
513 considerable share in electricity profile of these communities. However, to ensure that biomass
514 becomes the dominant fuel for electricity generation in the north, a cooperative coordination
515 pathway is required, where the communities join forces to support collective orders and
516 deliveries. To motivate a cooperative scheme among the communities, external incentives by the
517 government or power companies might be required.

518

519 **6. Discussion**

520 A key aspect of the above results was the finding that all four biomass scenarios in both
521 coordination cases lead to a reduction in the unit cost of energy generation. Therefore, even in
522 scenarios where biomass is not the dominant fuel for energy generation, a cost reduction is still
523 achieved. The cost efficiencies are significantly increased in the scenarios where biomass is the
524 dominant fuel. Therefore, for these remote communities, the addition of biomass as a

525 complementary source of energy implies that a dual desirable outcome of cost efficiency and
526 reduced negative environmental impacts can be achieved. Clearly the availability of discounts
527 and the use of storage hubs are important to improving cost efficiencies and the potential for
528 other incentives from government may further improve the efficiencies achieved.

529 Despite no direct incentive envisioned from the government for biomass-to-electricity
530 conversion in these communities, the study observed the effect of biomass hubs in consolidating
531 a collective (larger scale) biomass supply. With hubs, a remarkable reduction in unit cost of
532 biomass-to-electricity conversion is achieved as demonstrated in Table 3 (due to higher supplier
533 discounts for coordinated orders). The scenarios with hub involvement (coordination) correspond
534 to up to 20% reduction in the unit costs. This is due to the effect of the economies of scale. With
535 a small scale of electricity generation in these communities, without the hubs (and coordination)
536 in place, the share of biomass in electricity mix could be as low as 21% (Table 3) and diesel
537 remains as the dominating fuel. With hubs (coordination), this share could increase up to 61%. In
538 non-cooperative coordination scenarios, hub's coordination will result in a compromise between
539 hub's profit (objective) and individual communities' cost (objectives). Thus, in this case, the hub
540 has to accept a compromise on its profit in order to allow for the communities to achieve cost
541 efficiency in preferring biomass to diesel.

542 While this study was based on the case of northern communities in Canada, the findings
543 provide strong indications for the use of biomass in other parts of the world. The provision of
544 grid power can be expensive or technically complex to communities in difficult geographical
545 locations where weather-based factors such as snow and topographical-based factors such as
546 mountains and rivers/swamps dominate. Such complexities are further pronounced if the
547 communities are small and relatively dispersed. The potential to adopt biomass as a complement
548 or replacement to any current sources of energy provide a significant opportunity for better
549 efficiencies. The ability to store biomass material not only implies the potential to eliminate the
550 need for continuous delivery to such difficult geographical locations but also boosts energy
551 security and can have a strong positive impact on quality of life. This transition could also
552 promote institutional change in energy industry fostering new regulations and management
553 practices (Genus and Mafakheri 2014).

554 In summary, the viability of biomass as a main or complementary source of energy for remote
555 communities will need to be considered on a case-by-case basis taking into account various
556 factors such as supply chain networks, unique geographical characteristics, community
557 acceptance, current power generation attributes, availability and type of biomass amongst others
558 (De Meyer et al. 2015). The locations of the two hubs in QC and NB were carefully chosen to
559 represent the only alternative supply chain pathways through Hudson Bay and Labrador Sea.
560 These hubs are located further from the communities, encouraging suppliers to work with these
561 hubs, as the major share of transportation costs will not be borne by them. The choice of
562 suppliers in QC, NB, and the state of Maine in the US was decided based on the feasibility of
563 supply to the hubs in Quebec and New Brunswick. The adopted biomass prices reflect this
564 geographical-based choice as well as suppliers' scale of production and closeness to biomass
565 sources. If the choices of suppliers change, or if biomass is advocated for a different geography,
566 the model might end up with different results, however, the same model can be adopted for
567 decision making.

568 As for biomass, fuel prices are showing more stability and are not subject to fluctuations in
569 the wider energy market prices, conducting a sensitivity analysis on diesel prices would be a
570 valuable contribution. However, as this study has adopted a levelized costing of electricity
571 generation (for both diesel and biomass) to reflect on a long-term commitment to diversification
572 of energy sources, the proposed model cannot capture the effect of short-term fluctuations in
573 diesel prices. In this regard, however, it is worth mentioning that biomass (and diesel) deliveries
574 to communities is done only a few times a year based on agreed price ranges and discounting
575 mechanism preceding the deliveries. This reduces the ability of communities to have sudden
576 impacts from changes in diesel prices. Diesel is also purchased well ahead of time and stored for
577 a longer period of time in these communities.

578 It should be mentioned that suppliers' selling prices will be lowered with the coordination in
579 place. However, this is reflective of the quantity discounts on offer. The suppliers offered a range
580 of acceptable prices for coordinated purchase. The coordination gradually directs the prices
581 towards the lower bound of this range. This is not desirable for suppliers, but in return, lower
582 prices increases the quantity of biomass sale.

583 This study has important implications for society and research. For the northern communities
584 in Canada and for other similar communities, there is an urgent need to explore the potential of
585 biomass as a potential main source of energy. The availability of biomass material and the ability
586 to store them suggests that not only can power be generated at a lower cost, but it can be done in
587 an environmentally friendly manner. For industry producers of biomass material, the study
588 highlights the availability of potential new markets that may be viable even when situated in
589 geographical locations with access limitations. For government, there is the potential to reduce
590 emissions generation by supporting, promoting and possibly providing incentives for the use of
591 biomass as an alternative source of energy in communities that are too geographically remote to
592 be connected to the main grid. It shall be mentioned that the cost is rationally assumed to be the
593 main factor in deciding about the choice of energy sources for northern communities. However, if
594 some users want to opt for non-bioenergy options, such as installing small scale wind or solar
595 technologies, their needs shall be subtracted from the demand predictions used as inputs for the
596 model. That will decrease the economies of scale for a community-wide bioenergy generation.

597

598 **7. Conclusions**

599 This study presented a supply chain modelling approach to formulate the case of electricity
600 generation from biomass in off-grid northern communities as an alternative to diesel. The
601 cooperative and non-cooperative coordination scenarios among these communities were
602 presented through collective and multi-objective optimization problems, respectively. The
603 incorporation of coordinated biomass hubs and quantity discounts were advocated demonstrating
604 their potential in improving the economies of scale in electricity generation. Such a
605 diversification of energy sources is of particular importance to northern communities, improving
606 their resilience as well as reducing their carbon emission generation. Due to higher prices of
607 diesel in the north, biomass could assume a higher share of the market even without a direct
608 incentive from the Government. The case of three off-grid communities in Nunavik was
609 considered, potentially receiving biomass supplies via alternative waterways in the absence of
610 road networks. The results pointed to the significant role of hubs in creating coordinated buffer
611 capacities that could ensure a sustained production of electricity from biomass with the presence

612 of quantity discounts. The price reduction that results would be beneficial to the local economy of
613 these remote parts of Canada.

614 This study could be further extended in many ways. First, a supplier selection system
615 could be coupled with the proposed model to rank the suppliers according to a number of
616 prequalification criteria, and on that basis, prioritize the order quantities (Mafakheri et al. 2011).
617 In addition, the durability of biomass materials could be incorporated into the model by assuming
618 a decay rate for them. Such decays particularly diminish the local inventories steadily throughout
619 the year. The possibility of using varied biomass materials could be considered as a way of
620 extending the supply capacities and further increasing the share of biomass in off-grid electricity
621 generation in the north. The monthly generation plans could be translated into hourly generation
622 schedules by coupling the proposed model with an operational model of electricity generation
623 facilities in daily peak and base periods. The impact of a direct or indirect government incentive
624 for bioenergy production in the north could be considered. The incentive could be an indirect one,
625 in form of an emission regulatory mechanism (Palak et al. 2014), or could be a direct benefit
626 allocated per KWh of electricity generated from biomass (Nasiri and Zaccour 2010). In both
627 cases, the incentive will compensate the supply chain and production costs of bioenergy
628 generation. The main benefit of such an incentive would be in creation of a surge towards
629 investing in bioenergy generation. The main drawback would be the fact that, with the existence
630 of an incentive, producers might opt for less cost-efficient bioenergy generation technologies
631 creating a lasting dependency to an incentive (Grant and Clarke 2010).

632 The environmental costs associated with energy generation could also be incorporated
633 into the model in form of a penalty or pollution constraints. This could further incentivize
634 biomass over diesel. In addition, the competition among suppliers could also be formulated
635 through a bi-level model. In the lower level model, the optimal biomass electricity generation
636 capacities and plans are identified. In the upper level model, the suppliers will compete to fulfil
637 the energy generation plan. In addition, a location analysis model (Rentizelas and Tatsiopoulou
638 2010) could be linked to the proposed model such that the location and number of hubs could be
639 optimally identified among the possible choices considering their distances and subsequent
640 delivery costs.

641

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647

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789 **List of Symbols**

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791 Suppliers: $i = 1, 2, \dots, M$;

792 Communities: $j = 1, 2, \dots, N$;

793 Hubs: $k = 1, 2, \dots, K$;

794 $p_{ik}^{(t)}$: Biomass price (including transportation) offered by supplier ' i ' for delivery to hub centre
795 ' k ' at time ' t ' (\$/Kg)

796 $x_{ik}^{(t)}$: Biomass delivery from supplier ' i ' to hub centre ' k ' at time ' t ' (Kg): Decision Variable

797 H_k : Holding cost at hub ' k ' per unit of time (\$/Kg)

798 $h_k^{(t)}$: Biomass inventory level at hub ' k ' at time ' t ' (Kg)

799 $\beta_{kj}^{(t)}$: Biomass ordering/delivery cost from hub ' k ' to community ' j ' at time ' t ' (\$/Kg)

800 $y_{kj}^{(t)}$: Biomass delivery from hub ' k ' to community ' j ' at time ' t ' (Kg): Decision Variable

801 α_j : Holding cost at local biomass inventory of community ' j ' per unit of time (\$/Kg)

802 $I_j^{(t)}$: Local biomass inventory level at community ' j ' at time ' t ' (Kg)

803 r_{kj} : Delivery time between hub ' k ' and community ' j ' (Month)

804 $z_j^{(t)}$: Electricity generation from biomass in community ' j ' at time ' t ' (KWh): Decision Variable

805 γ_j : Levelized biomass-to-electricity conversion cost in community ' j ' including capital and
806 operational costs (\$/KWh)

807 δ_j : Levelized electricity generation cost from alternative (diesel) fuel in facility of community ' j '
808 at time ' t ' including capital, operational and fuel costs (\$/KWh)

809 $D_j^{(t)}$: Electricity demand of community ' j ' at time ' t ' (KWh)

810 t_{ik} : Delivery time between supplier 'i' and hub 'k' (Month)

811 f_j : Biomass conversion rate in biomass-to-electricity conversion facility of community 'j'

812 (KWh/Kg)

813 Z_j : Capacity of biomass electricity generation facility in community 'j' (KW)

814 θ_j : Loading factor of biomass electricity generation facility in community 'j'

815 I_j : Capacity of local biomass inventory at community 'j' (Kg)

816 h_k : Capacity of hub 'k' (Kg)

817 S_i : Biomass supply capacity of supplier 'i' (Kg)

818 p_i^U : Biomass price of supplier 'i' with no discount (\$/Kg)

819 p_i^L : Biomass price of supplier 'i' with full discount (\$/Kg)

820 β_{kj}^U : Biomass order/delivery cost from hub 'k' to community 'j' with no discount (\$/Kg)

821 β_{kj}^L : Biomass order/delivery cost from hub 'k' to community 'j' with full discount (\$/Kg)

822 λ : The compromise variable that captures the possible ranges for each objective function:

823 Decision Variable

824 C_j^{min} : Best (minimum) value of $C_j^{(T)}$ in case it is considered as the sole objective function subject

825 to Eqs. 2 to 9.2 and 10 as constraints

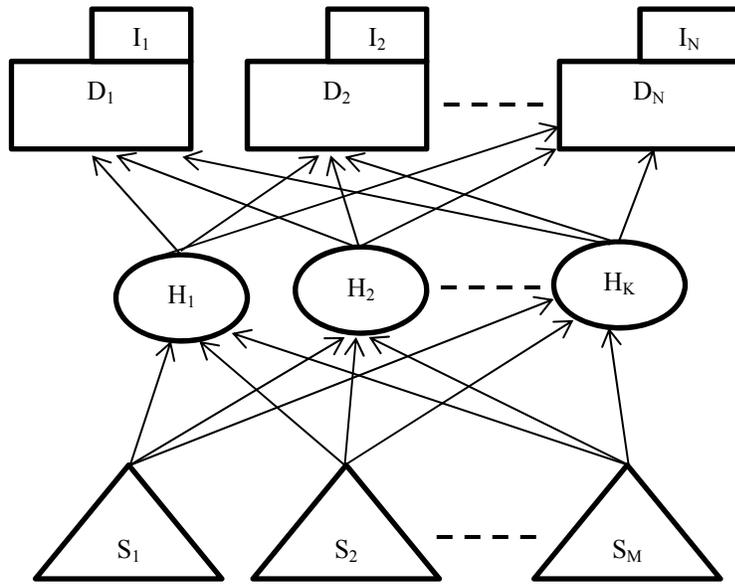
826 H^{max} : Best (maximum) value of $H^{(T)}$ in case it is considered as the sole objective function

827 subject to Eqs. 2 to 9.2 and 10 as constraints

828 C_j^{max} : Worst (maximum) value of $C_j^{(T)}$ among all single objective solutions

829 H^{min} : Worst (minimum) value of $H^{(T)}$ among all single objective solutions

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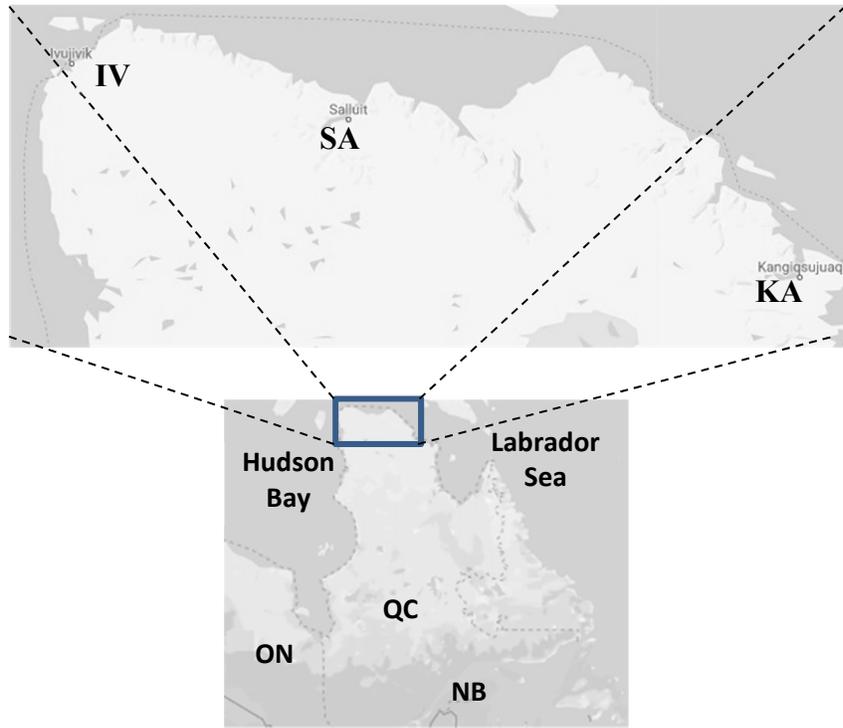


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833 **Figure 1** – A supply chain network with suppliers ($S_{1 \text{ to } M}$), hubs ($H_{1 \text{ to } K}$), and community demand
834 ($D_{1 \text{ to } N}$) and inventories ($I_{1 \text{ to } N}$)

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Figure 2 – Case study northern communities of Quebec and their locations

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840 **Tables**

841

842 **Table 1 – Community-related information and assumptions**

Parameters	Communities		
	KA (j=1)	SA (j=2)	IV (j=3)
Z_j	500	500	500
I_j	200,000	200,000	1500,000
α_j	0.004	0.003	0.004
γ_j	0.046	0.044	0.048
δ_j	0.208	0.215	0.207
θ_j	0.80	0.85	0.80
f_j	4.7	4.8	4.6

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844 **Table 2 – Projected community monthly electricity demand ($D_j^{(t)}$)**

Month	Communities		
	KA (j=1)	SA (j=2)	IV (j=3)
April	186,300	351,500	100,500
May	171,900	324,400	92,800
June	171,000	322,600	92,300
July	180,900	341,200	97,600
August	179,700	339,100	97,000
September	168,700	318,300	91,100
October	178,700	337,100	96,400
November	194,800	367,500	105,100
December	216,800	409,000	117,000
January	246,900	465,900	133,300
February	226,500	427,400	122,300
March	219,900	414,900	118,700

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846 **Table 3 – Hubs-related information and assumptions**

Parameters	Hubs	
	QC (k=1)	NB (k=2)
H_k	350,000	400,000
h_k	0.002	0.0015

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849 **Table 4** – Biomass ordering/delivery cost ranges and time from hubs to communities ($\beta_{kj}^U, \beta_{kj}^L$)

Hubs	Communities		
	KA (j=1)	SA (j=2)	IV (j=3)
QC (k=1)	(0.362,0.235)	(0.362,0.235)	(0.362,0.235)
NB (k=2)	(0.409, 0.266)	(0.409, 0.266)	(0.409, 0.266)

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851 **Table 5** – Supplier-related information and assumptions

Suppliers (i)	Parameters		
	p_i^U	p_i^L	S_i
1	0.205	0.168	33,300
2	0.210	0.170	34,000
3	0.200	0.175	34,700
4	0.215	0.190	37,000
5	0.220	0.190	35,000
6	0.220	0.185	34,000

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853 **Table 6** – Single objective optimizations and the resulting values for objective functions

Optimization	Objective Functions			
	$C_1^{(T)}$	$C_2^{(T)}$	$C_3^{(T)}$	$H^{(T)}$
Min $C_1^{(T)}$	325,300	950,064	261,669	41,050
Min $C_2^{(T)}$	487,157	704,622	261,669	47,663
Min $C_3^{(T)}$	487,157	950,064	166,322	32,471
Max $H^{(T)}$	415,560	843,649	255,501	124,270

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855 **Table 7** – Supplier deliveries ($x_{ik}^{(t)}$) under cooperative (CO) and non-cooperative (NC) scenarios

Month	k=1						k=2					
	i=1		i=2		i=3		i=4		i=5		i=6	
	CO	NC										
April	33,300	33,300	34,000	34,000	34,700	34,700	34,224	13,003	35,000	35,000	34,000	17,000
May	33,300	33,300	34,000	34,000	34,700	34,700	37,000	37,000	35,000	35,000	34,000	34,000
June	33,300	33,300	34,000	34,000	34,700	34,700	37,000	0	35,000	2,014	34,000	517
July	33,300	33,300	34,000	34,000	34,700	34,700	37,000	488	35,000	0	34,000	783
August	33,300	33,300	34,000	34,000	34,700	34,700	37,000	37,000	35,000	35,000	34,000	34,000

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Table 8 – Supplier prices ($p_{ik}^{(t)}$) under CO and NC scenarios

Month	k=1						k=2					
	i=1		i=2		i=3		i=4		i=5		i=6	
	CO	NC										
April	0.168	0.168	0.170	0.170	0.175	0.175	0.192	0.206	0.190	0.190	0.185	0.203
May	0.168	0.168	0.170	0.170	0.175	0.175	0.190	0.190	0.190	0.190	0.185	0.185
June	0.168	0.168	0.170	0.170	0.175	0.175	0.190	0.215	0.190	0.218	0.185	0.219
July	0.168	0.168	0.170	0.170	0.175	0.175	0.190	0.215	0.190	0.220	0.185	0.219
August	0.168	0.168	0.170	0.170	0.175	0.175	0.190	0.190	0.190	0.190	0.185	0.185

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Table 9 – Inventory level at hubs ($h_k^{(t)}$) under CO and NC scenarios

Month	k=1		k=2	
	CO	NC	CO	NC
April	102,000	102,000	103,224	65,003
May	0	0	49,071	0
June	102,000	102,000	155,071	2,582
July	204,000	204,000	261,071	1,271
August	0	0	0	0

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Table 10 – Delivery quantity from hubs to communities ($y_{kj}^{(t)}$) under CO and NC scenarios

Month	k=1						k=2					
	KA (j=1)		SA (j=2)		IV (j=3)		KA (j=1)		SA (j=2)		IV (j=3)	
	CO	NC	CO	NC	CO	NC	CO	NC	CO	NC	CO	NC
April	-	-	-	-	-	-	-	-	-	-	-	-
May	62,456	0	10,4285	204,000	37,259	0	48,990	94,295	86,965	11,705	24,198	0
June	-	-	-	-	-	-	-	-	-	-	-	-
July	-	-	-	-	-	-	-	-	-	-	-	-
August	106,103	155,673	123,392	0	76,505	150,327	132,131	0	140,358	106,000	94,582	0

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Table 11 – Delivery cost from hubs to communities ($\beta_{kj}^{(t)}$) under CO and NC scenarios

Month	k=1						k=2					
	KA (j=1)		SA (j=2)		IV (j=3)		KA (j=1)		SA (j=2)		IV (j=3)	
	CO	NC										
April	-	-	-	-	-	-	-	-	-	-	-	-
May	0.288	0.362	0.288	0.288	0.288	0.362	0.352	0.375	0.352	0.405	0.352	0.409
June	-	-	-	-	-	-	-	-	-	-	-	-
July	-	-	-	-	-	-	-	-	-	-	-	-
August	0.251	0.362	0.251	0.362	0.251	0.307	0.278	0.409	0.278	0.371	0.278	0.409

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867 **Table 12** – Electricity generation and local inventories at communities under CO and NC scenarios

Month	Communities											
	KA (j=1)				SA (j=2)				IV (j=3)			
	$z_1^{(t)}$		$I_1^{(t)}$		$z_2^{(t)}$		$I_2^{(t)}$		$z_3^{(t)}$		$I_3^{(t)}$	
	CO	NC										
April	0	0	0	0	0	0	0	0	0	0	0	0
May	171,900	63,947	74,872	80,689	306,000	306,000	127,500	151,955	92,800	0	41,283	0
June	171,000	171,000	38,489	44,306	306,000	306,000	63,750	88,205	92,300	0	21,217	0
July	180,900	180,900	0	5,817	306,000	306,000	0	24,455	97,600	0	0	0
August	179,700	0	200,000	161,489	306,000	14,185	200,000	127,500	97,000	129,240	150,000	97,000
September	168,700	168,700	164,106	125,596	306,000	0	136,250	127,500	91,100	109,436	130,196	91,100
October	178,700	178,700	126,085	87,574	306,000	306,000	72,500	63,750	96,400	88,480	109,239	96,400
November	194,800	194,800	84,638	46,128	306,000	306,000	8,750	0	105,100	65,632	86,391	105,100
December	216,800	216,800	38,511	0	42,000	0	0	0	117,000	40,197	60,957	117,000
January	181,000	0	0	0	0	0	0	0	133,300	11,219	31,978	133,300
February	0	0	0	0	0	0	0	0	122,300	0	5,391	51,606
March	0	0	0	0	0	0	0	0	24,800	0	0	0

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870 **Table 13** – Total and unit cost of energy production for various coordination and configuration scenarios

Scenarios	Assessment Criteria		No biomass (diesel only)	Coordination		No Coordination	
				With biomass, hub coordination, and supplier discounts	With biomass and hub coordination, but no supplier discounts	With biomass and supplier discounts but no hub coordination	With biomass, but no hub coordination and no supplier discounts
Cooperative	Total Cost (\$)		1,698,889	1,378,503	1,517,896	1,578,842	1,607,675
	Unit Cost (\$/KWh)		0.212	0.172	0.185	0.197	0.201
	Biomass share (%)		0%	61%	61%	25%	25%
Non-cooperative	Total Cost (\$)	KA (j=1)	487,157	381,986	384,049	434,147	434,147
		SA (j=2)	950,064	790,581	793,709	869,678	869,679
		IV (j=3)	261,669	199,715	200,930	230,442	230,442
	Unit Cost (\$/KWh)	KA (j=1)	0.208	0.162	0.164	0.185	0.185
		SA (j=2)	0.215	0.178	0.180	0.197	0.197
		IV (j=3)	0.207	0.157	0.159	0.182	0.182
	Biomass share (%)	KA (j=1)	0%	50.2%	50.4%	27.1%	27.1%
		SA (j=2)	0%	34.9%	34.6%	21.3%	21.3%
		IV (j=3)	0%	54.7%	55.2%	30.9%	30.9%

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